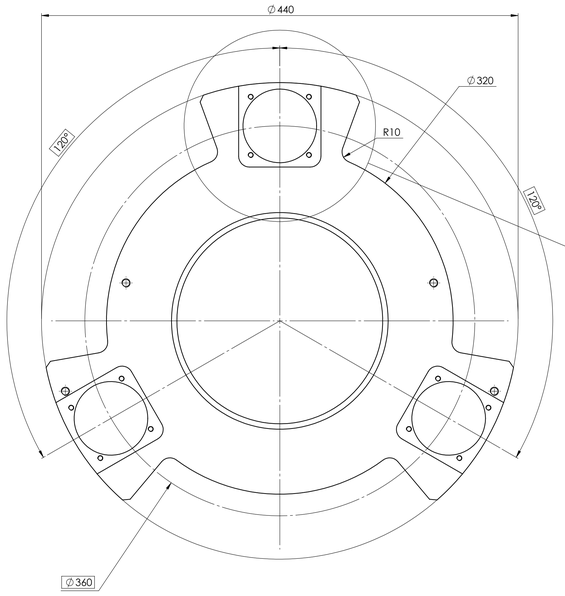

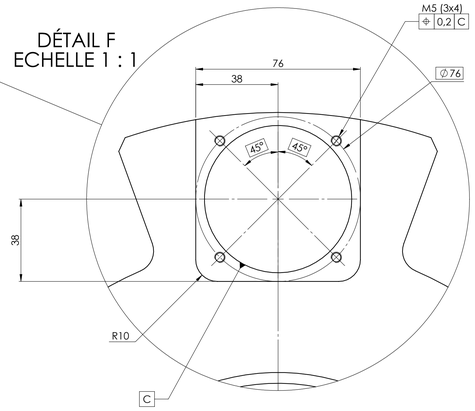

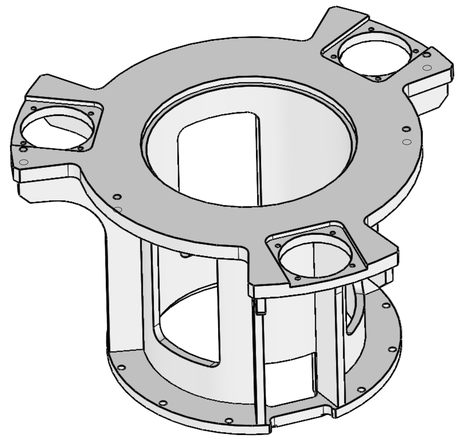

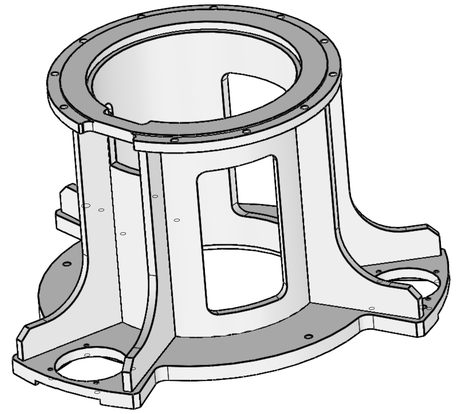

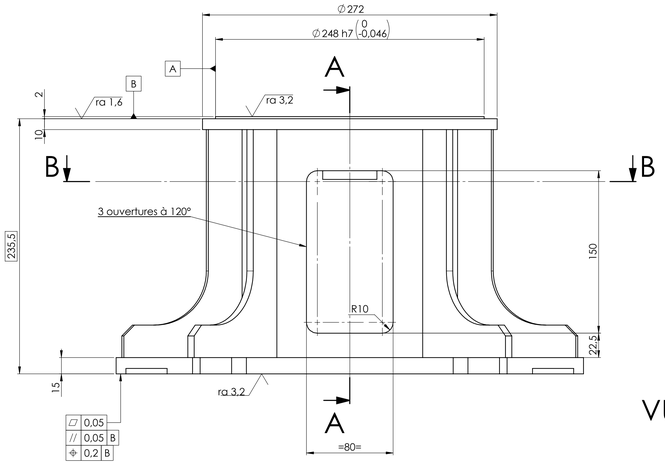

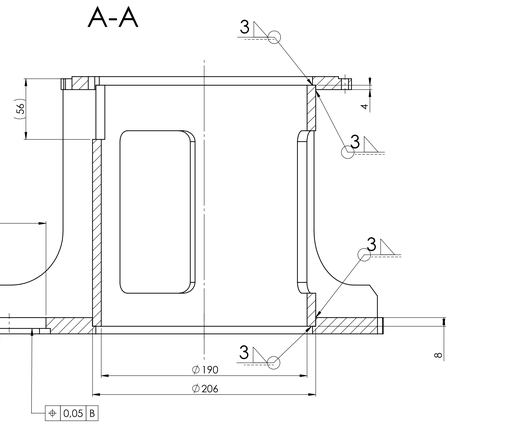

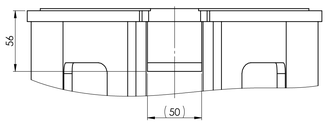

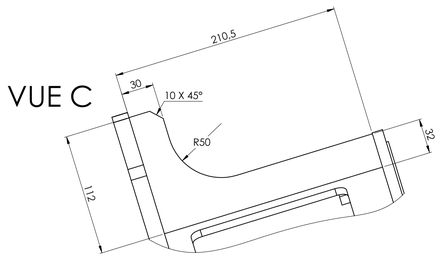

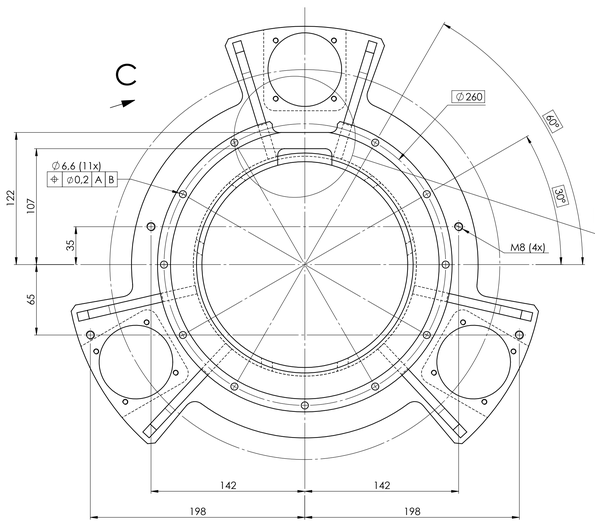

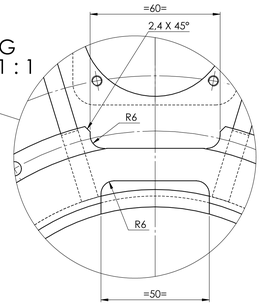

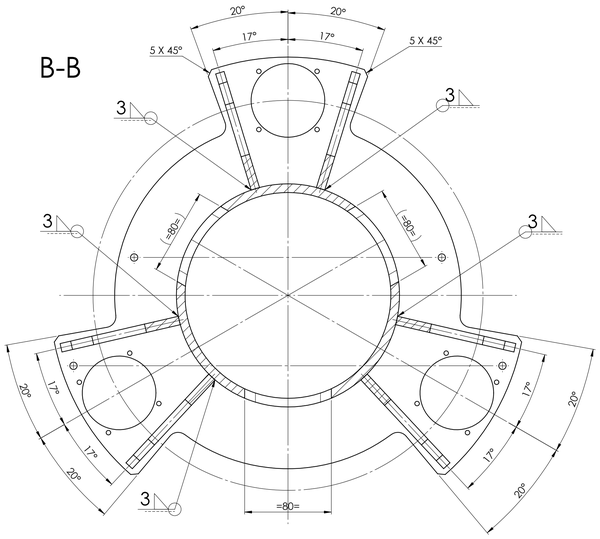

Note :
Recuit de stabilisation après mécano-soudage
REGENERATIVE HEAT TREATMENT
AFTER MECHANICAL WELDING

INDICE Issue	DATE	AUTEUR Author	VERIFIE PAR Checked by	MODIFICATIONS - observations	APPROUVE PAR approved by
03	20/03/2026	Y.Magnard	J-J Correia	Material and surface treatment changed	M.Chebbo
02	04/02/2026	Y.Magnard	J-J Correia	Drawing updated	M.Chebbo
01	27/11/2025	Y.Magnard	J-J Correia	FIRST EDITION	M.Chebbo

MATIÈRE material: S355 J2
TRAITEMENT DE SURFACE surface treatment: Cataphorèse 20 µm MAXI
General tolerances : ISO 2768 mk
Etats de surfaces (surface finish)
Ra 3,2 sauf indication
Filetages (Threads) : 6H
MASSE weight: 18,6 KG
QUANTITE quantity: ____

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IPAG Institut de Planétologie et d'Astrophysique de Grenoble

FORMAT SIZE: A0
ECHELLE SCALE: 1:2

TITRE- Title: LGS WFS
ROTATOR STRUCTURE SUPPORT

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