

# Accelerator physics and technology challenges for the XXIst century

Frank Zimmermann, CERN

IN2P3 Scientific Council, 9 February 2021

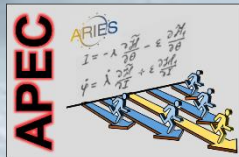


Photo: J. Wenninger

# accelerator landscape in the 21<sup>st</sup> century

worldwide >30,000

particle accelerators:

- ❑ <1% for basic research
- ❑ 5% for applied research
- ❑ 35% for medicine
- ❑ ~ 60% in industry

**Engines of discovery:** 1/3 of all Nobel prizes in physics since 1939 are connected to particle accelerators. [E.Haussecker; & A. Chao, Phys. in Persp. 13]

**Advanced scientific tools:** 18 synchrotron and 8 FEL based light sources in operation in Europe, 1 neutron source in operation and another in construction, more Nobel prizes and strong impact on all scientific domains.

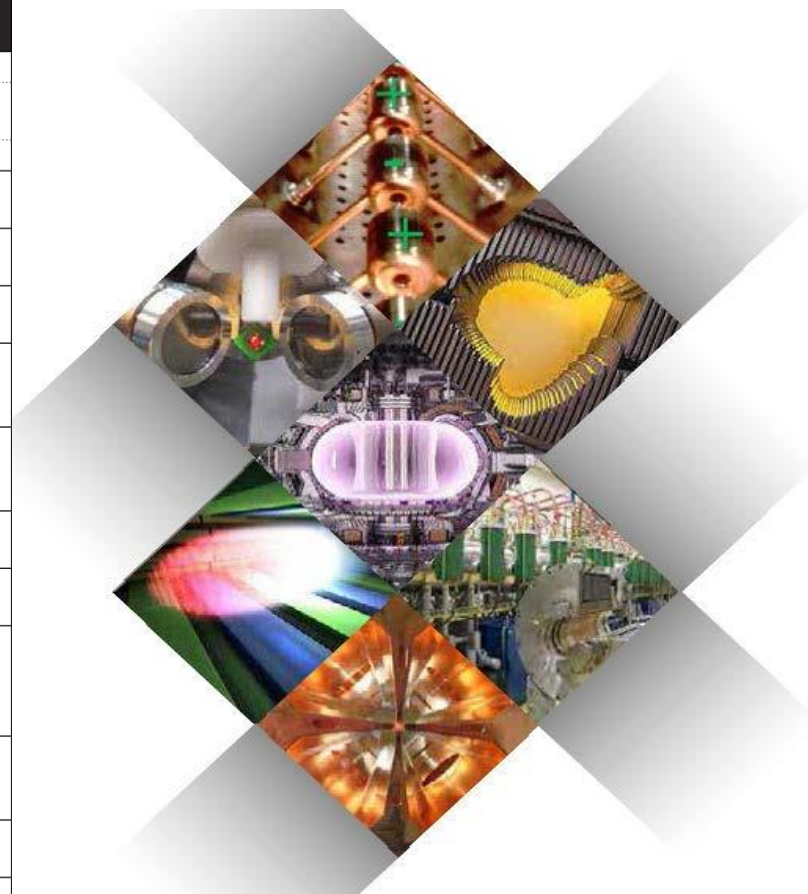
**Providers of quality healthcare:** >10'000 accelerators for radiotherapy installed in hospitals worldwide, >500 radioisotope production accelerators, 19 particle therapy centers in Europe.

**Cutting-edge industrial equipment:** analysis and modification of surfaces across many fields (ion implantation, polymer treatment, sterilization, environment, etc.).

# Applications of Particle Accelerators

Source: R. Edgecock, A. Faus Golfe,  
EuCARD-2, 2017

Area	Application	Beam	Accelerator	Beam energy/MeV	Beam current/ mA	Number
<b>Medical</b>	Cancer therapy	e	linac	4-20	$10^{-2}$	>14000
		p	cyclotron, synchrotron	250	$10^{-6}$	60
		C	synchrotron	4800	$10^{-7}$	10
	Radioisotope production	p	cyclotron	8-100	1	1600
<b>Industrial</b>	Ion implantation	B, As, P	electrostatic	< 1	2	>11000
	Ion beam analysis	p, He	electrostatic	<5	$10^{-4}$	300
	Material processing	e	electrostatic, linac, Rhodatron	$\leq 10$	150	7500
	Sterilisation	e	electrostatic, linac, Rhodatron	$\leq 10$	10	3000
<b>Security</b>	X-ray screening of cargo	e	linac	4-10	?	100?
	Hydrodynamic testing	e	linear induction	10-20	1000	5
<b>Synchrotron light sources</b>	Biology, medicine, materials science	e	synchrotron, linac	500-10000		70
<b>Neutron scattering</b>	Materials science	p	cyclotron, synchrotron, linac	600-1000	2	4
<b>Energy - fusion</b>	Neutral ion beam heating	d	electrostatic	1	50	10
	Heavy ion inertial fusion	Pb, Cs	Induction linac	8	1000	Under development
	Materials studies	d	linac	40	125	Under development
<b>Energy - fission</b>	Waste burner	p	linac	600-1000	10	Under development
	Thorium fuel amplifier	p	linac	600-1000	10	Under development
<b>Energy - bio-fuel</b>	Bio-fuel production	e	electrostatic	5	10	Under development
<b>Environmental</b>	Water treatment	e	electrostatic	5	10	5
	Flue gas treatment	e	electrostatic	0.7	50	Under development



## APPLICATIONS OF PARTICLE ACCELERATORS IN EUROPE





# high energy particle accelerators

*then ~1930*



first cyclotron  
E.O. Lawrence  
11 cm diameter  
1.1 MeV protons

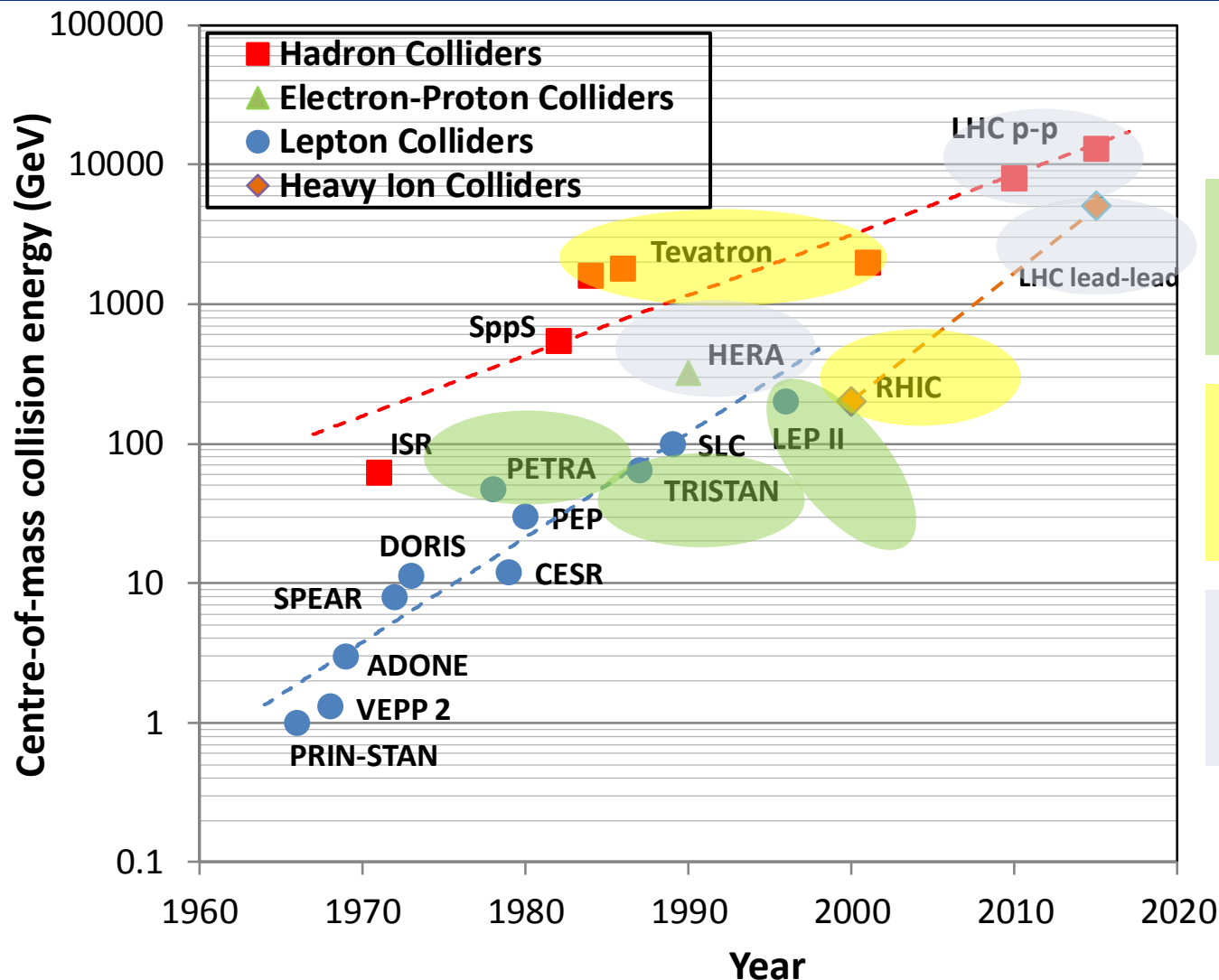
*now*



Large Hadron Collider  
9 km diameter  
7 TeV protons



# colliders constructed and operated



A. Ballarino

Colliders with superconducting RF system

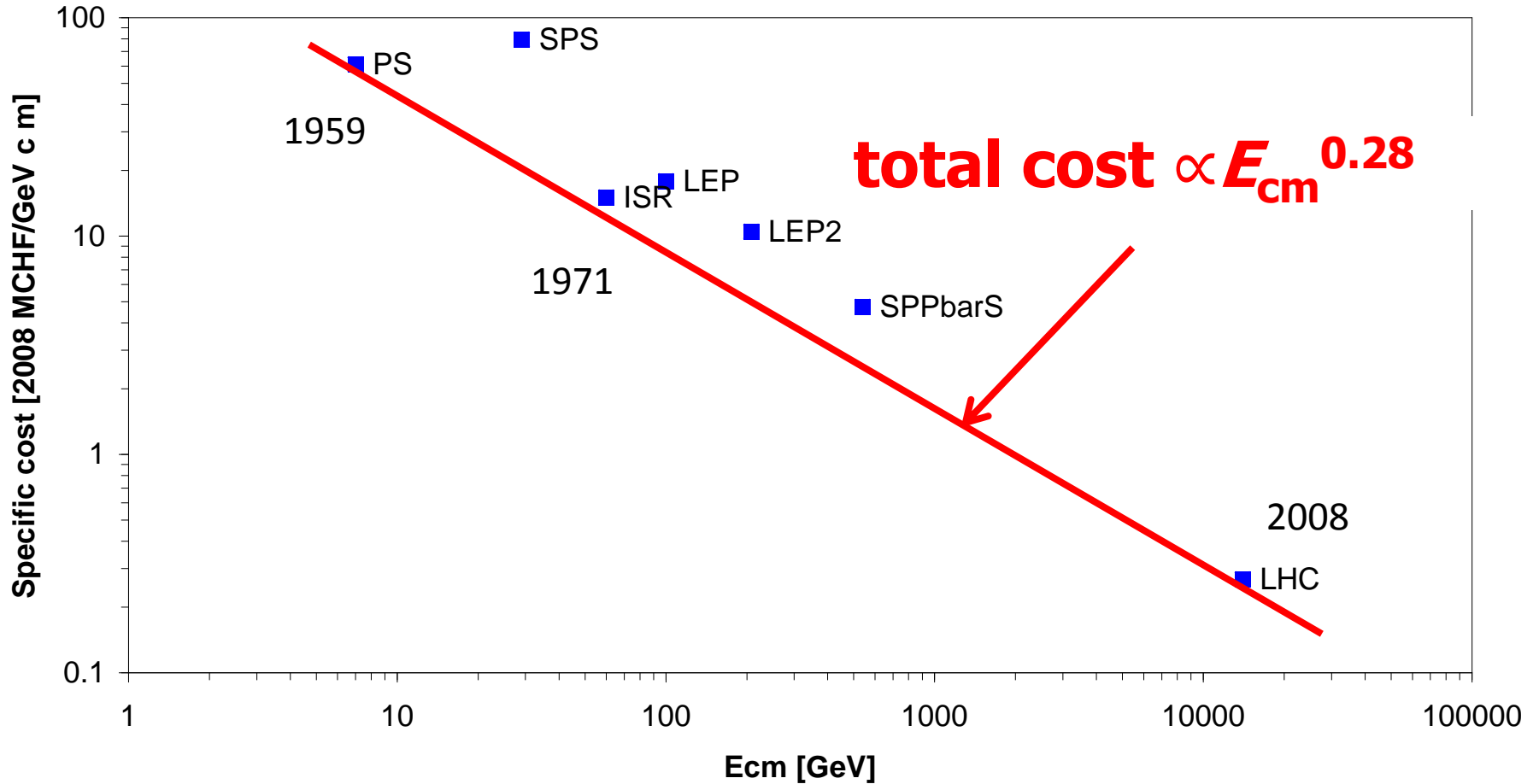
Colliders with superconducting arc magnet system

Colliders with superconducting magnet & RF

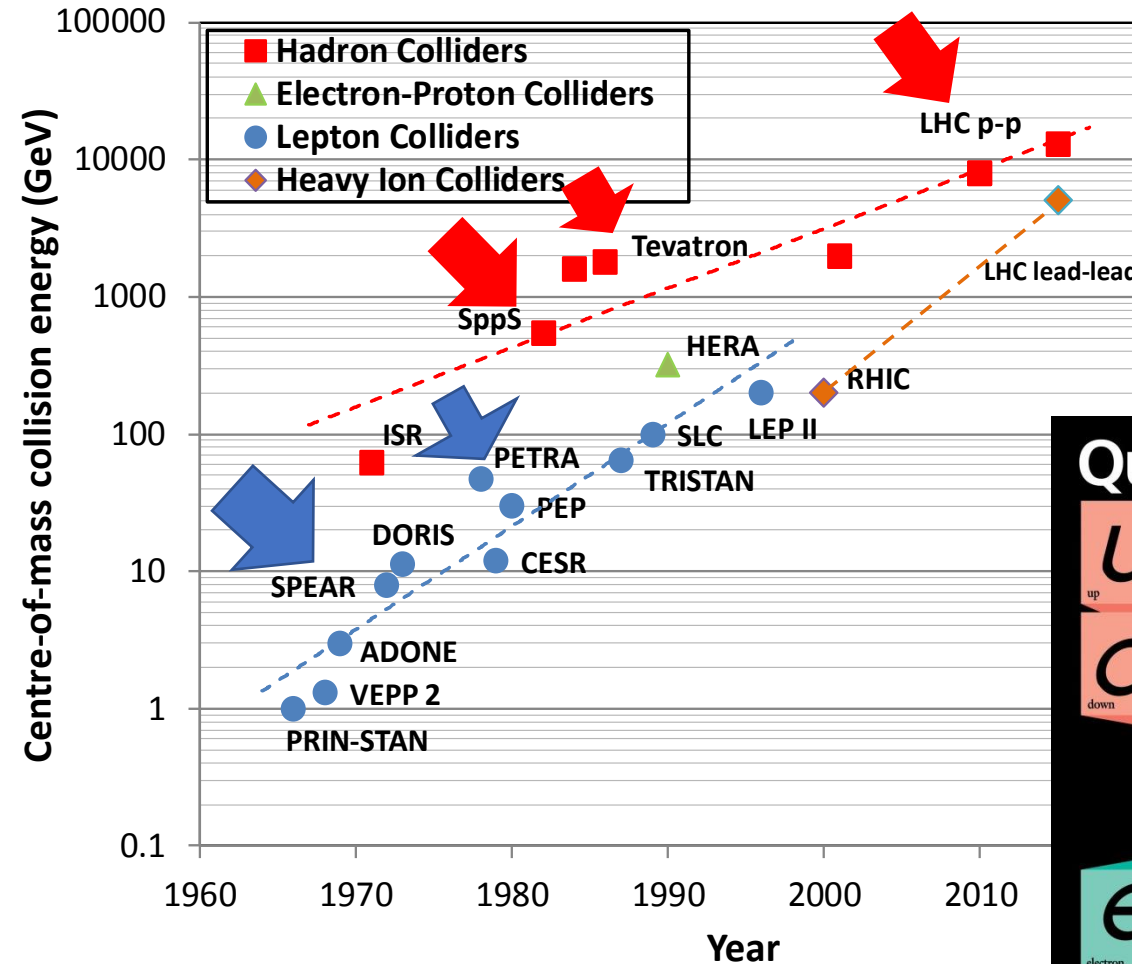
advances by new technologies and new materials

# cost per energy greatly reduced

Specific cost vs center-of-mass energy of CERN accelerators

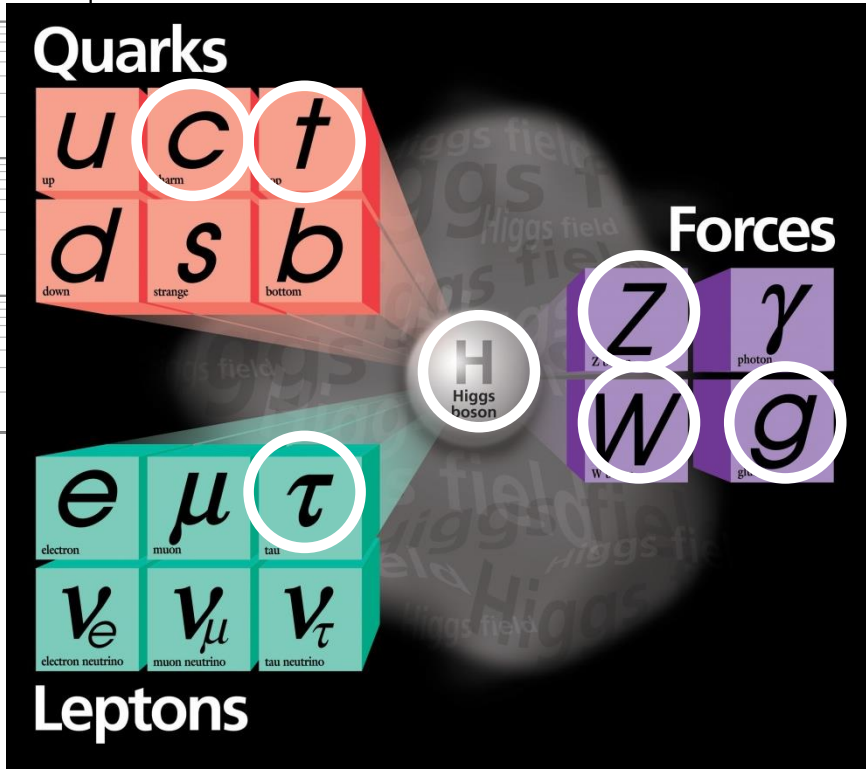


# colliders and discoveries



**Standard Model  
Particles and forces**

A. Ballarino



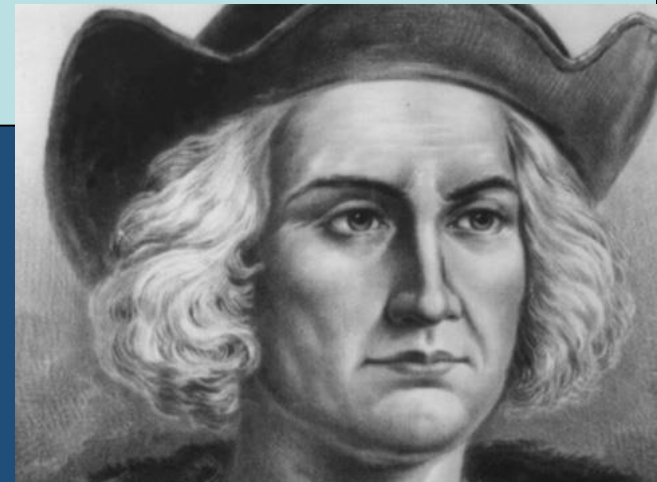
**powerful instruments for discovery  
and precision measurement**



# No New Physics Beyond the Standard Model? Beware Historical Hubris

*"So many centuries after the Creation, it is unlikely that anyone could find hitherto unknown lands of any value"*

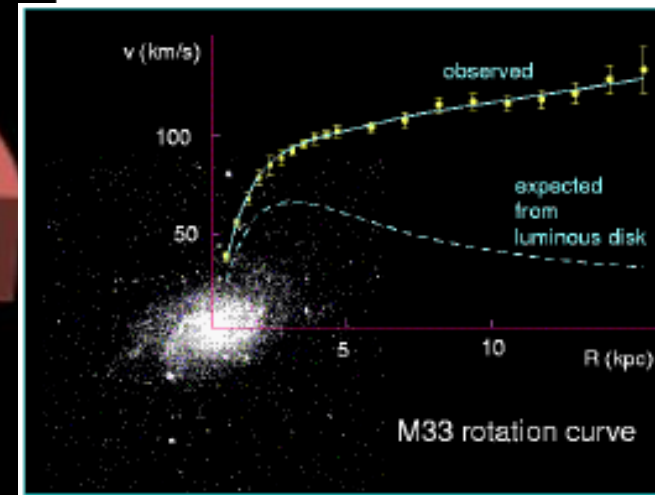
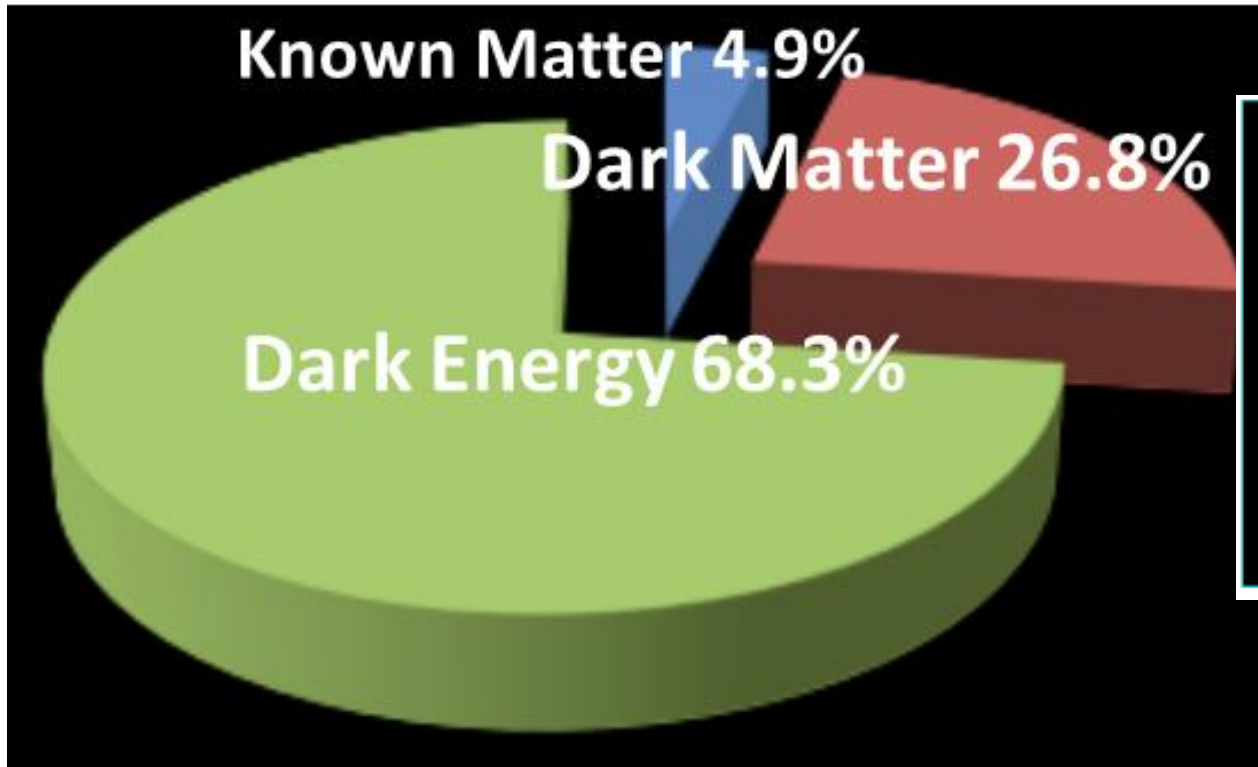
**- Spanish Royal Commission, rejecting Christopher Columbus' proposal to sail west, < 1492**



# still many open questions

standard model describes known matter = **5% of universe!**

K. Borras



galaxy rotation curves,  
1933 - Zwicky

- what is dark matter?
- what is dark energy?
- why more matter than antimatter?
- what about gravity?

- is there a theory of everything?



Geneva, Switzerland/France – FCC, CLIC

proposed locations of future  
energy frontier colliders

Kitakami Northeast  
Japan - ILC

Qinhuangdao China –  
CEPC, SppC





# near proposed CEPC construction site and vinyards – bilingual beach resort (Chinese-Russian)

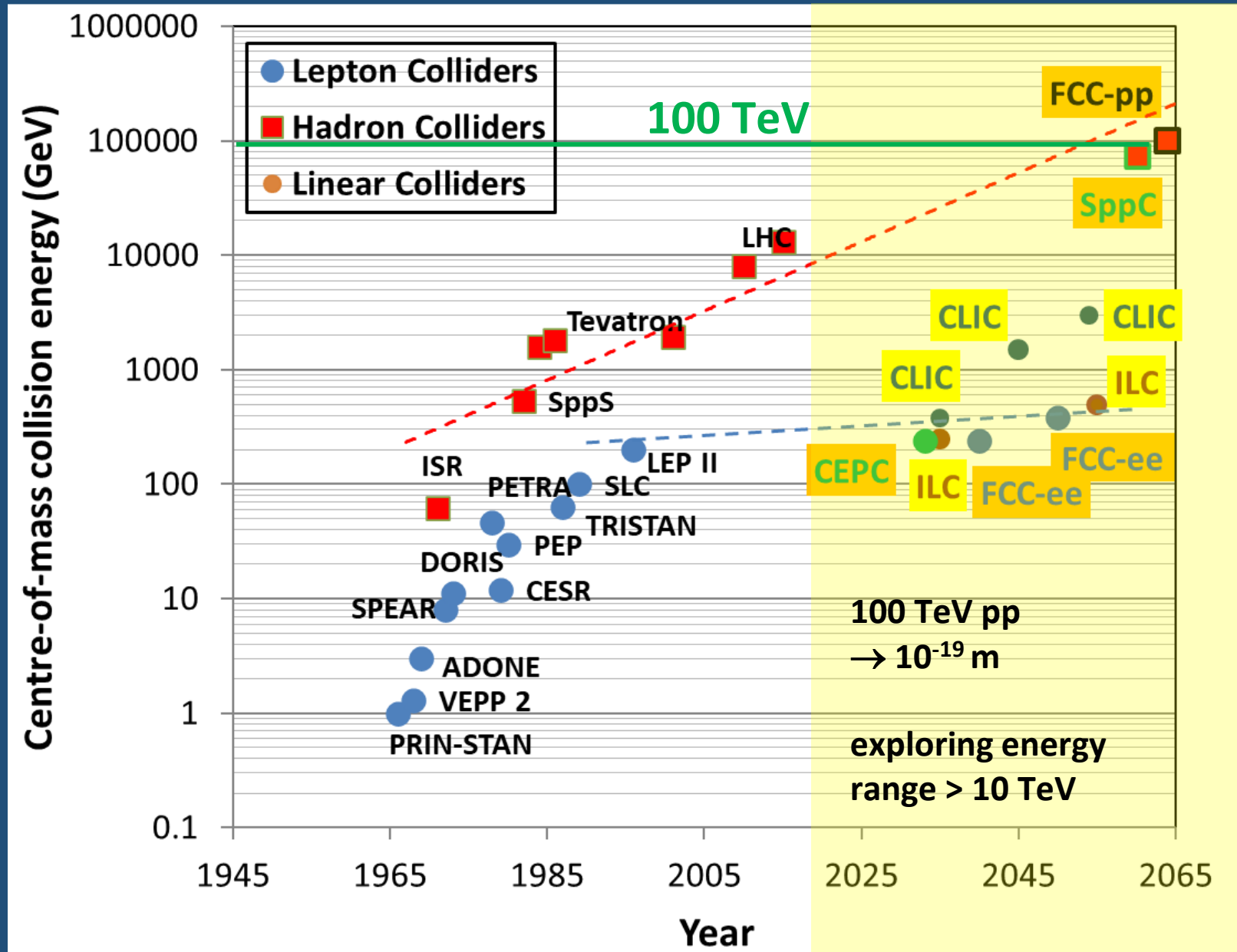




# ... Geneva beach (FCC) for comparison



# proposed future highest energy particle accelerators

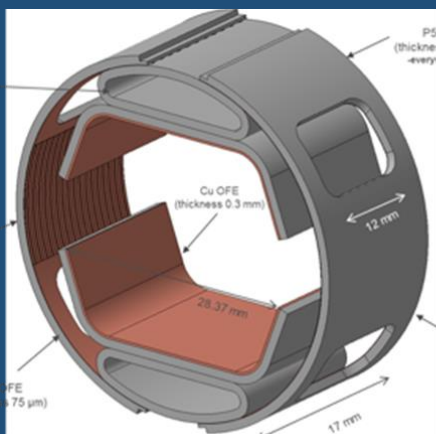




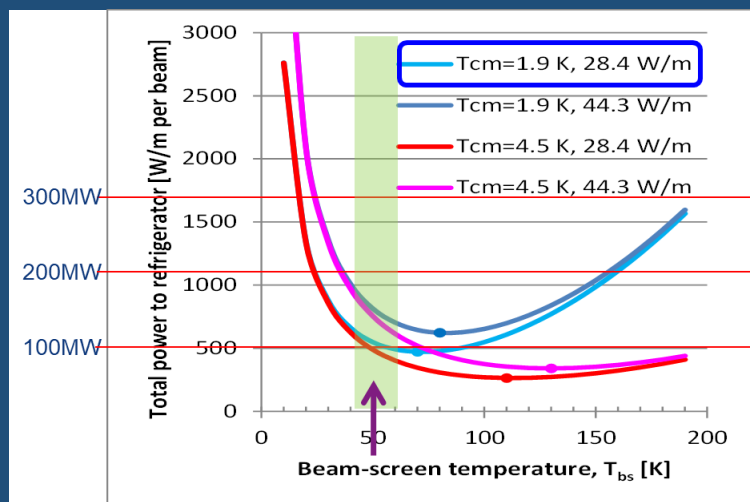
# synchrotron radiation (SR), cryo & vacuum

FCC-ee ~100 MW at all beam energies (design constraint)

FCC-hh ~ 5 MW total SR power in arcs from proton beams, emitted inside the cold magnets → strategy: SR absorption on “beam screen” (BS) at  $T \gg 1.9$  K

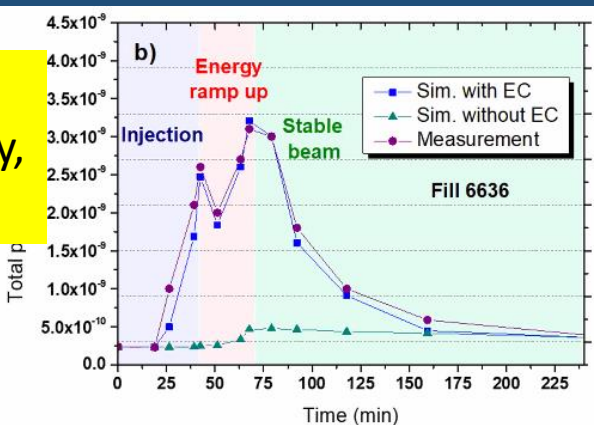


I. Bellafont,  
F. Perez,  
R. Kersevan  
et al.



L. Taviani,  
P. Lebrun

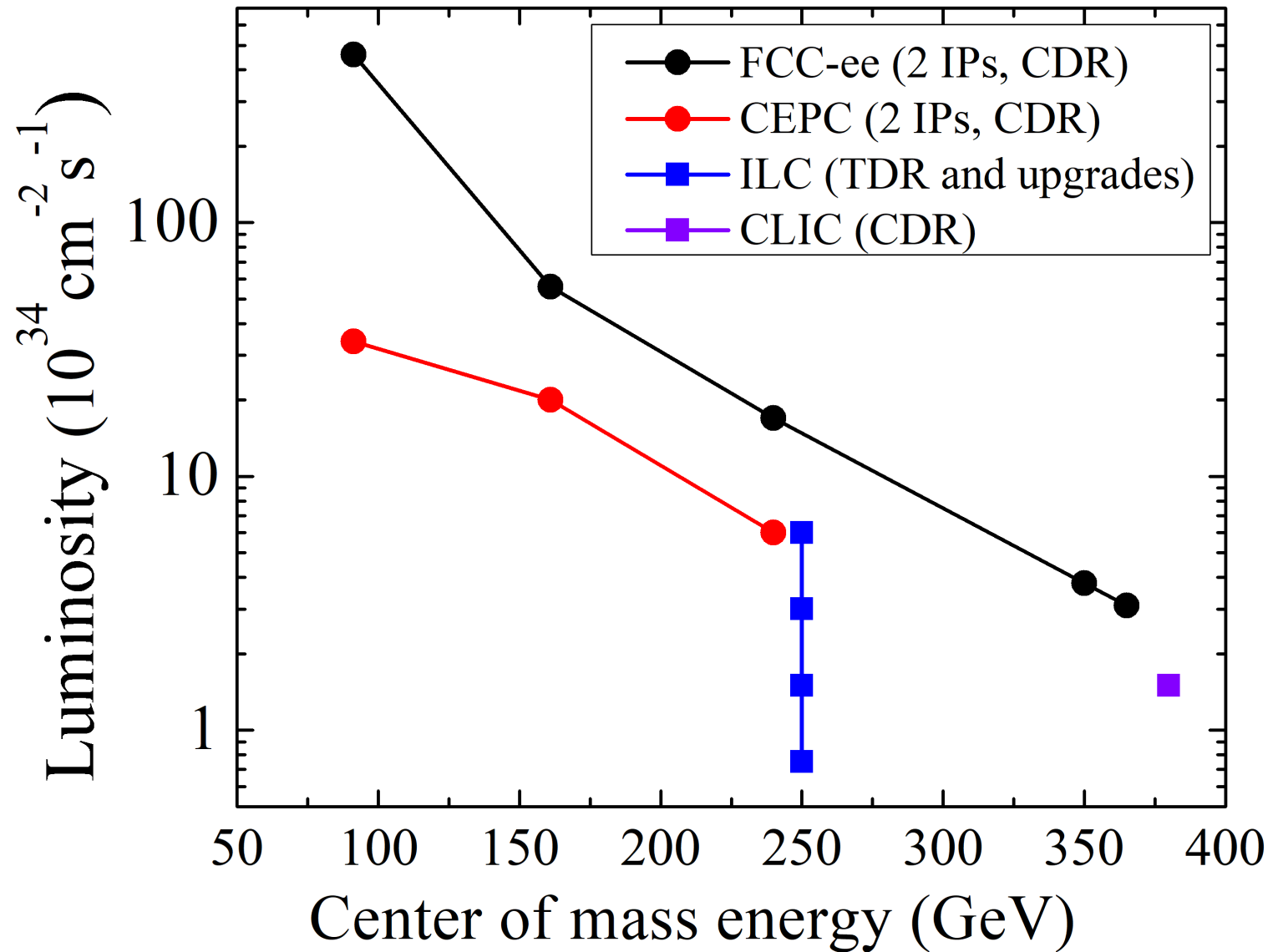
S. Bilgen,  
G. Sattonay,  
et al.



FCC-hh BS temperature choice through overall optimisation:

- cryoplant power consumption
- vacuum system performance
- impedance and beam stability

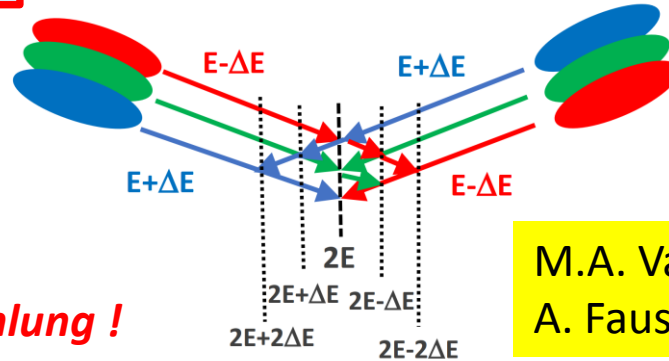
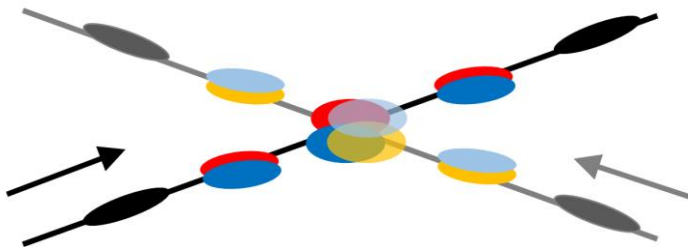
# L vs E for Higgs & electroweak factories



w crab cavities

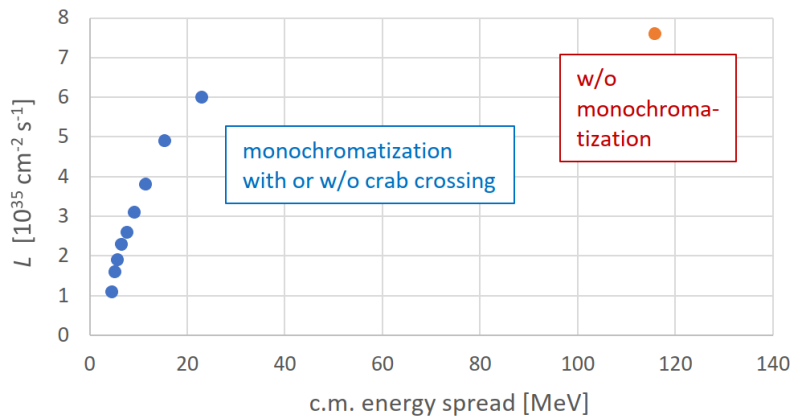
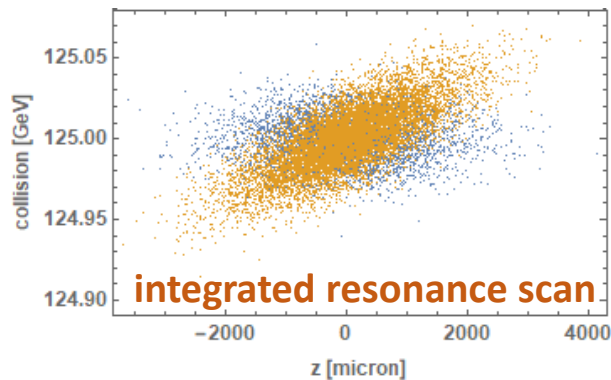
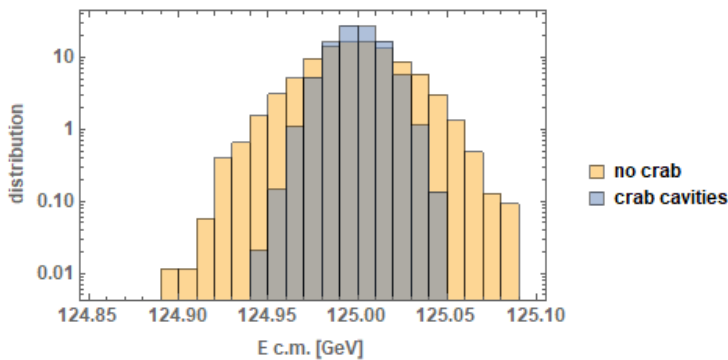
$$D_x^* \neq 0$$

w/o crab cavities



*including beamstrahlung !*

M.A. Valdivia Garcia,  
A. Faus-Golfe, et al.



a few times higher Higgs production rate thanks to monochromatization

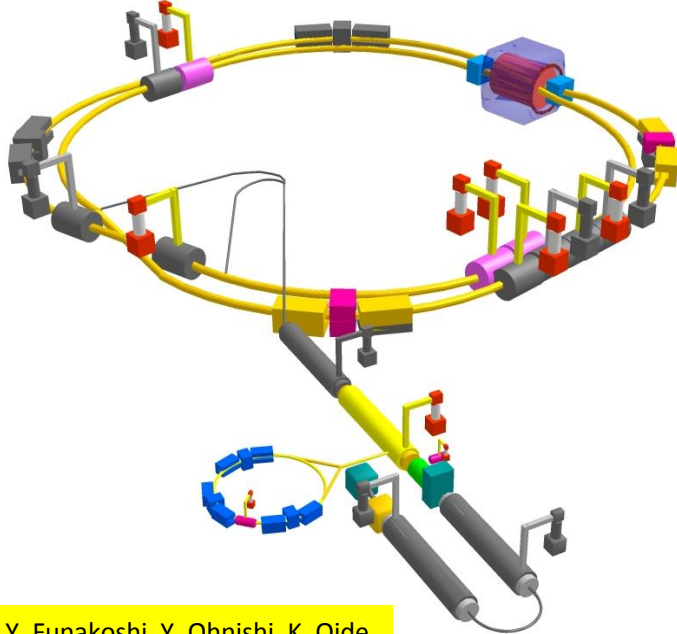
possibly the only available approach to measure the electron Yukawa coupling !



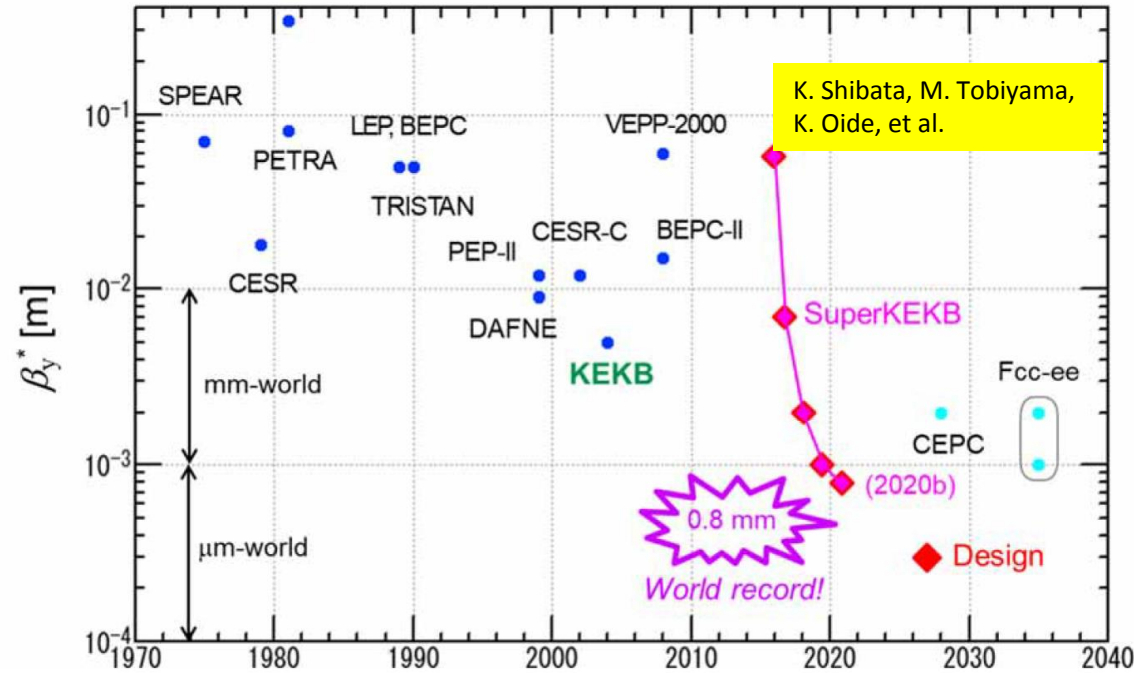


# SuperKEKB – an FCC-ee demonstrator

Design: double ring  $e^+e^-$  collider as  $B$ -factory at  $7(e^-)$  &  $4(e^+)$  GeV; design luminosity  $\sim 8 \times 10^{35} \text{ cm}^{-2}\text{s}^{-1}$ ;  $\beta_y^* \sim 0.3 \text{ mm}$ ; nano-beam, large crossing angle collision scheme; beam lifetime  $\sim 5$  minutes; top-up injection;  $ce^+$  rate up to  $\sim 2.5 \cdot 10^{12} / \text{s}$



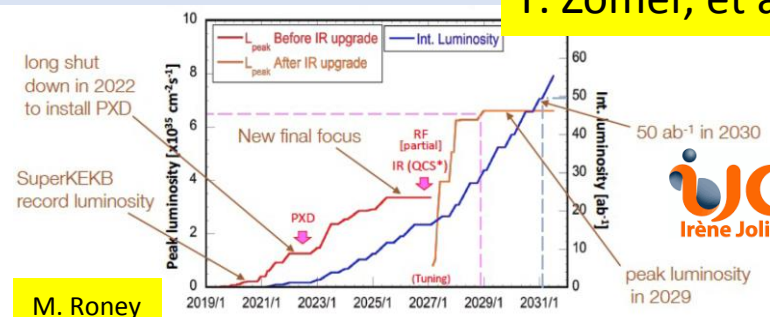
Y. Funakoshi, Y. Ohnishi, K. Oide



$\beta_y^* = 0.8 \text{ mm}$  achieved in both rings 2020 – using FCC-ee “virtual” crab-waist collision

SuperKEKB polarization Upgrade  $\sim 2026$ , polarimeter

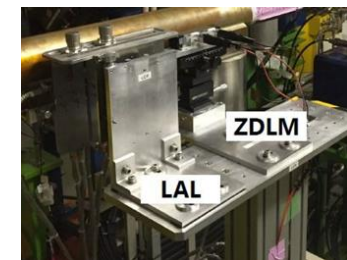
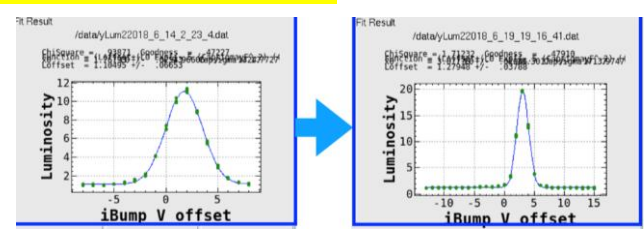
A Mertens, F. Zomer, et al.



M. Roney

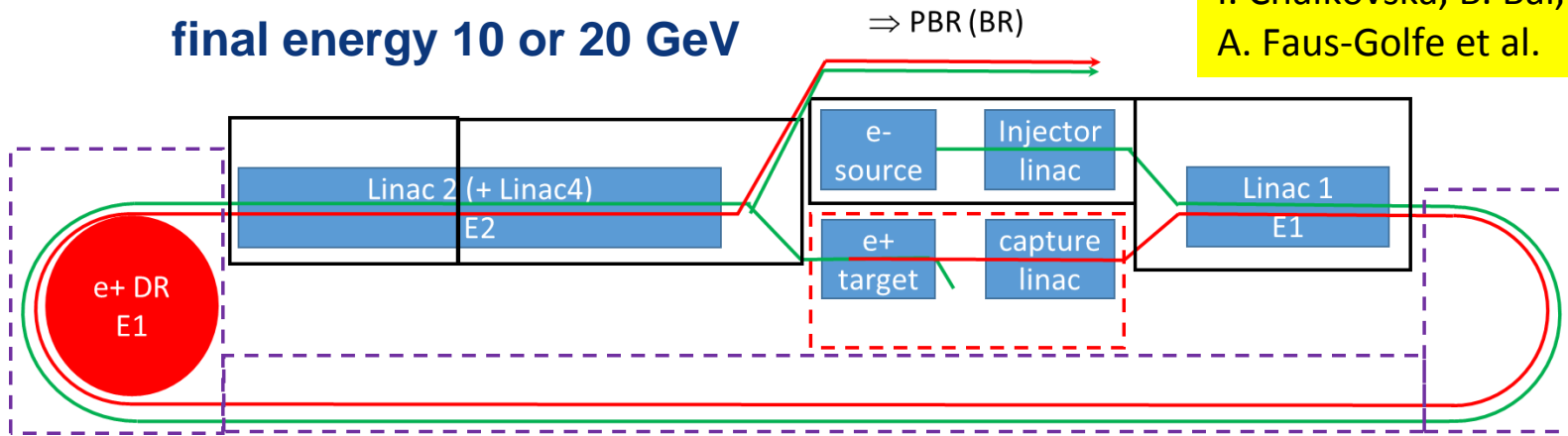
P. Bambade et al.

fast luminosity monitor & IP tuning



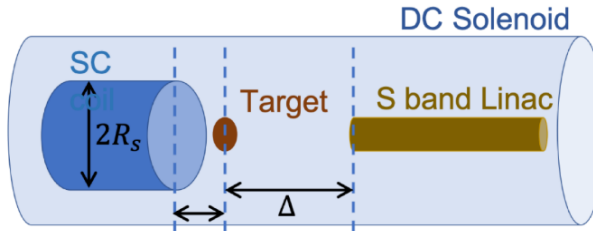
I. Chaikovska, B. Bai, A. Faus-Golfe et al.

final energy 10 or 20 GeV



high-yield positron

source target with SC solenoid or flux concentrator

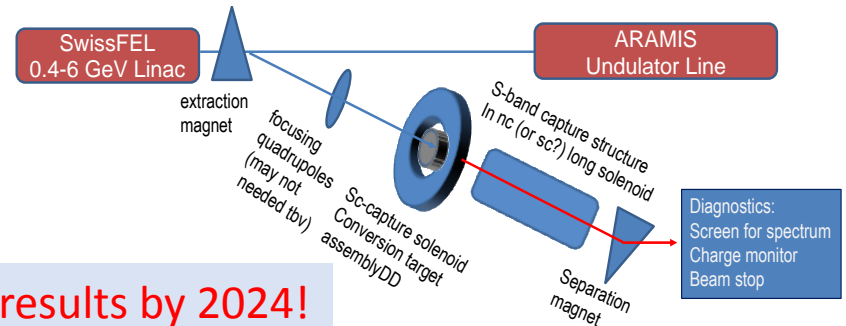


SwissFEL 6 GeV C-band linac



- Freq : 2.856 GHz
- 90 cells per structure
- Length: 3.254 m
- Distance between two TWs: 45 cm
- Gradient: 20 MV/m
- Aperture: 30 mm

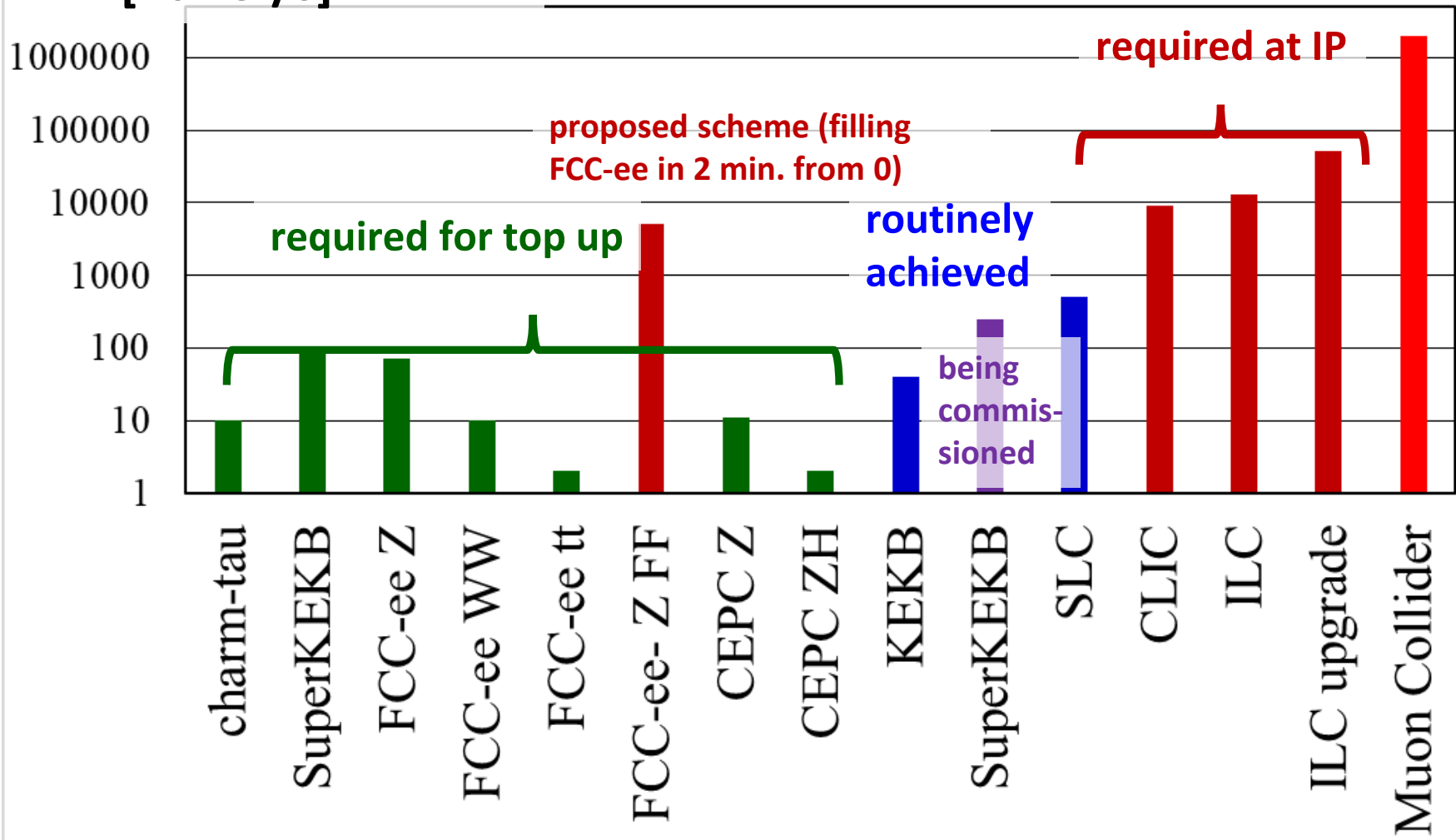
FCC-ee demonstrator e<sup>+</sup> source at SwissFEL for e<sup>-</sup>/e<sup>+</sup> conversion & capture efficiency



results by 2024!

## positron rates

[10<sup>10</sup>e<sup>+</sup>/s]





# trend: Machine Learning and Artificial Intelligence

Machine learning (IJClab, SLAC, PSI, CERN), automated commissioning (ANL), and autonomous accelerators (DESY):

I. Chaikovska,  
V. Kubytsky,  
H. Guler



- at IJClab: Artificial Intelligence (AI) based global optimization of  $e^+$  injector complex including  $e^-$  drive beam and final system acceptance

V. Sajaev



D. Ratner



2nd ICFA Workshop on Machine Learning for Charged Particle Accelerators

26 February 2019 to 1 March 2019  
Villigen PSI

A. Adelman

Automated commissioning is key to fast lattice commissioning for APS-U



<https://scitechdaily.com/>

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HOT TOPICS JANUARY 19, 2021 | THE COSMIC DUST IN YOUR BONES – NASA'S WEBB TELESCOPE WILL

HOME PHYSICS NEWS

R. Assmann

## Autonomous Particle Accelerators: Accelerate Smarter With Artificial Intelligence

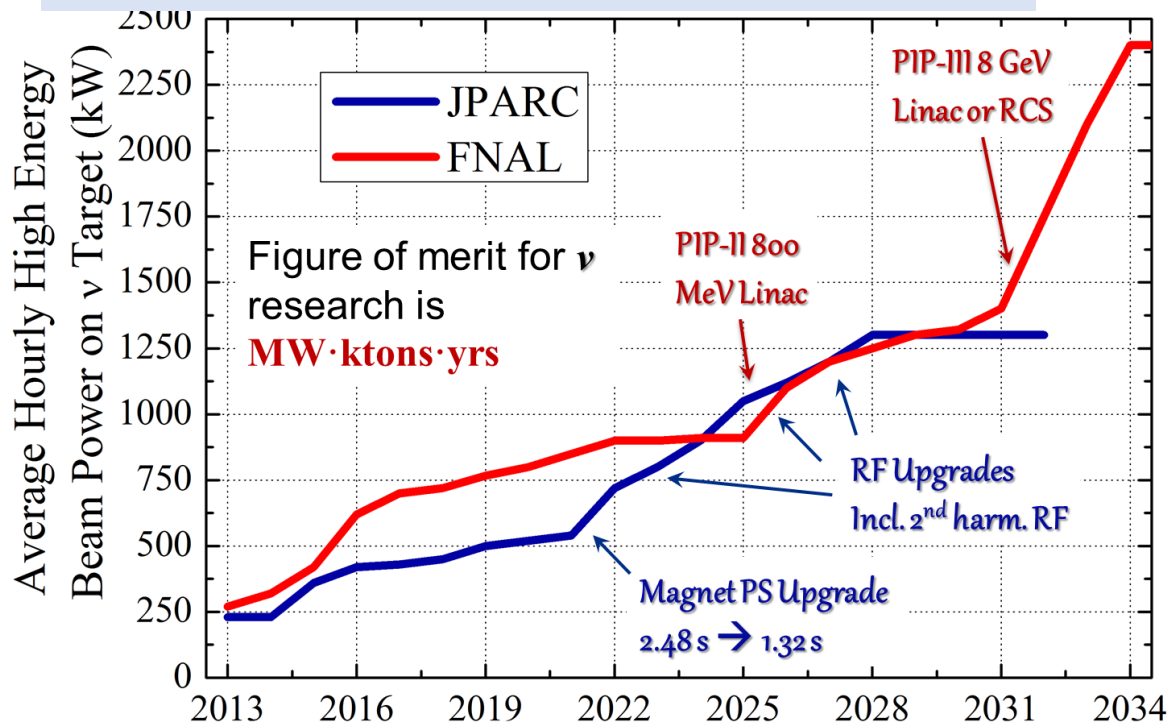
TOPICS: Artificial Intelligence Deutsches Elektronen-Synchrotron Particle Physics  
By DEUTSCHES ELEKTRONEN-SYNCHROTRON DESY NOVEMBER 9, 2020



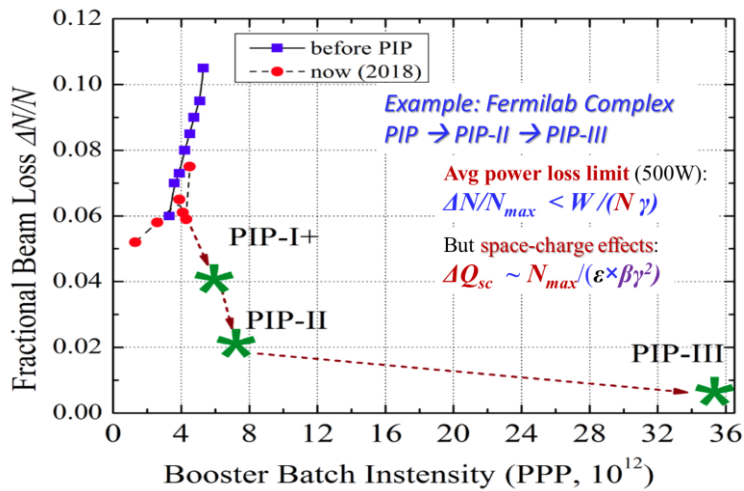
At DESY's ARES accelerator, the research team wants to gain experience with autonomous operation. Credit: DESY/F. Burkart

# super-beam facilities & upgrades

## Fermilab & J-PARC Power Upgrades



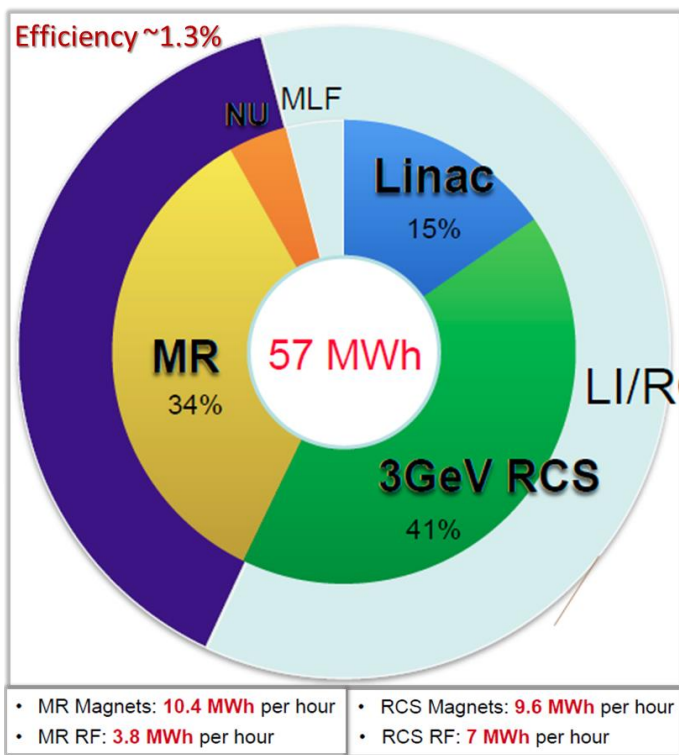
protons per pulse challenge



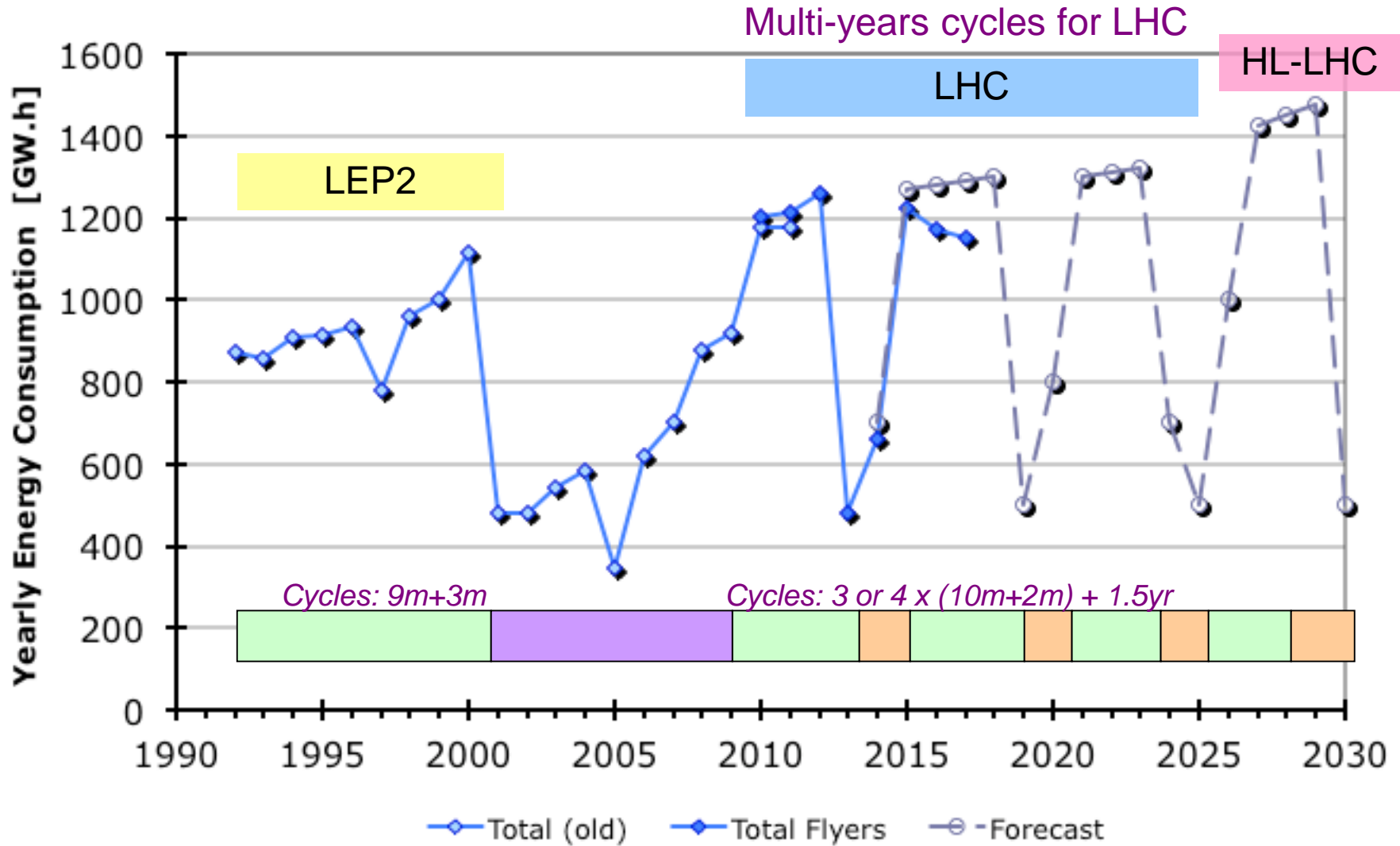
V. Shiltsev

power efficiency challenge

J-PARC : 0.5 MW beams vs  $\sim$ 40 MW site power



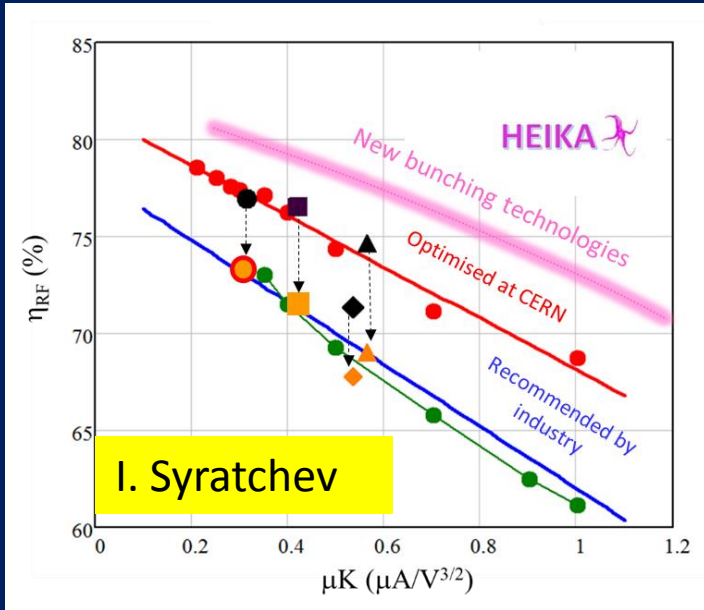
# energy consumption – example CERN





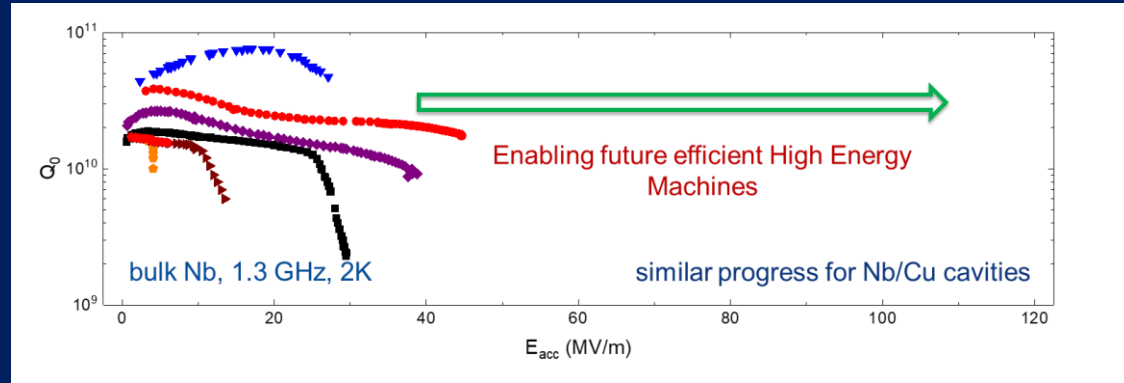
# “green” energy efficient technologies

more efficient RF power sources

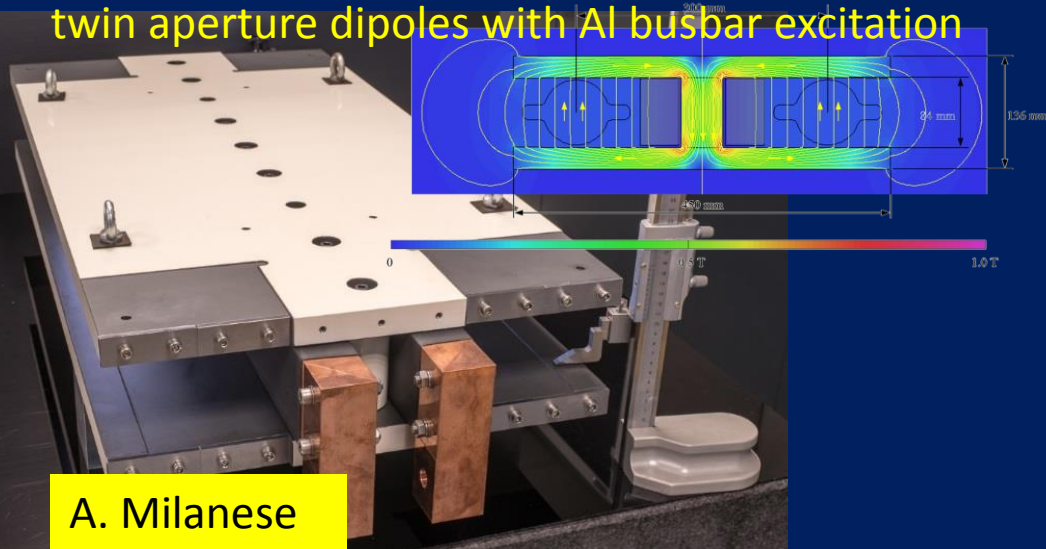


more efficient SC cavities

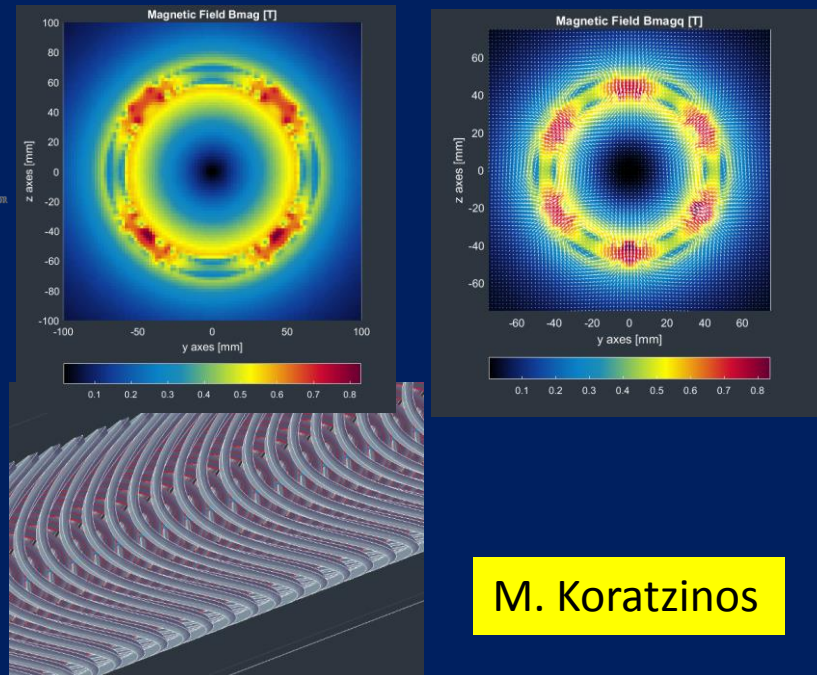
**A. Grassellino**



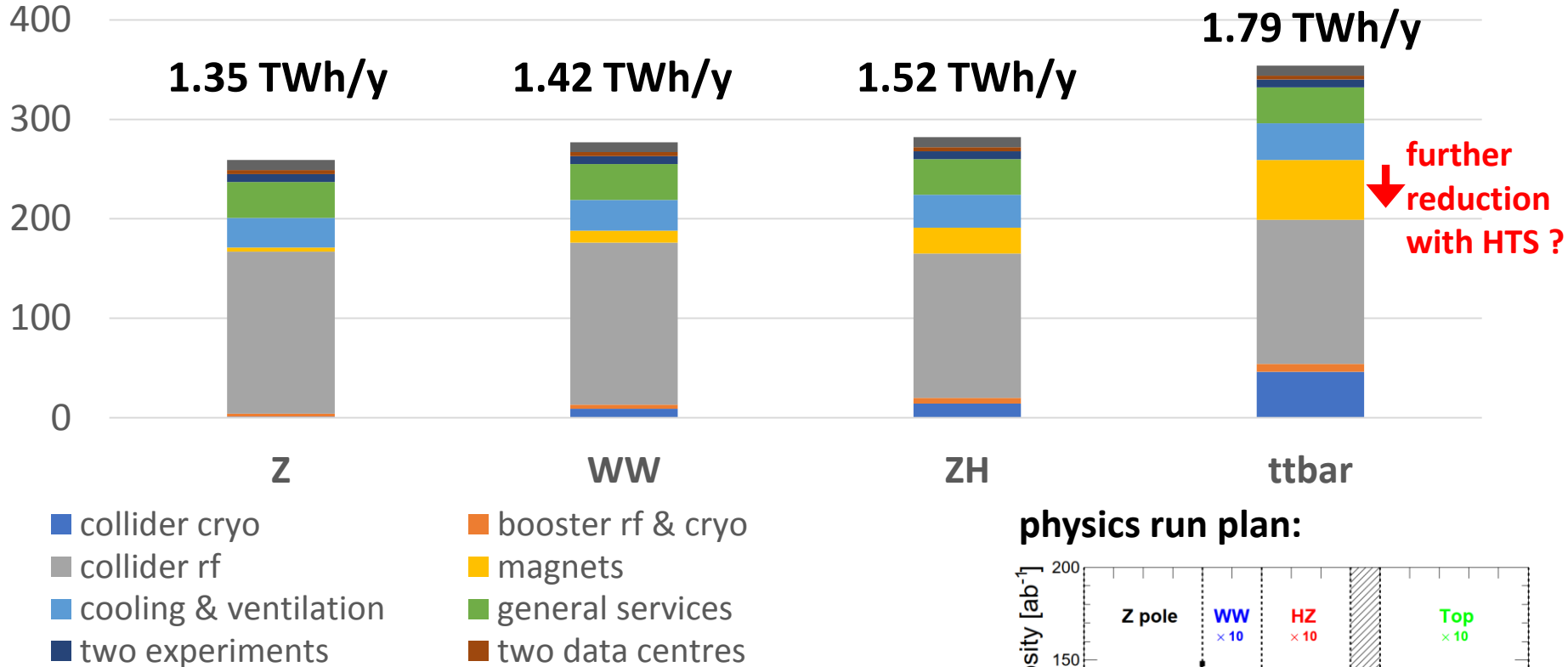
twin aperture dipoles with Al busbar excitation



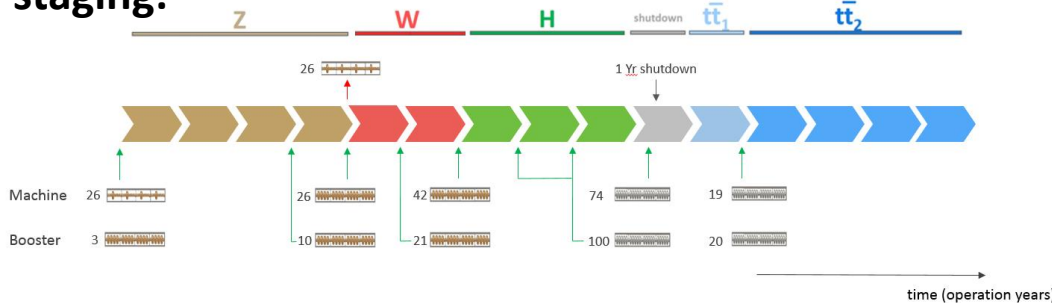
CCT HTS quadrupoles & sextupoles



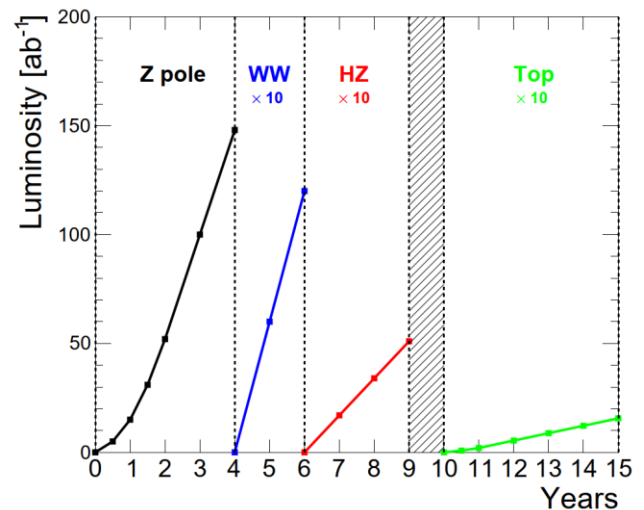
## electrical power budget [MW]



### RF staging:

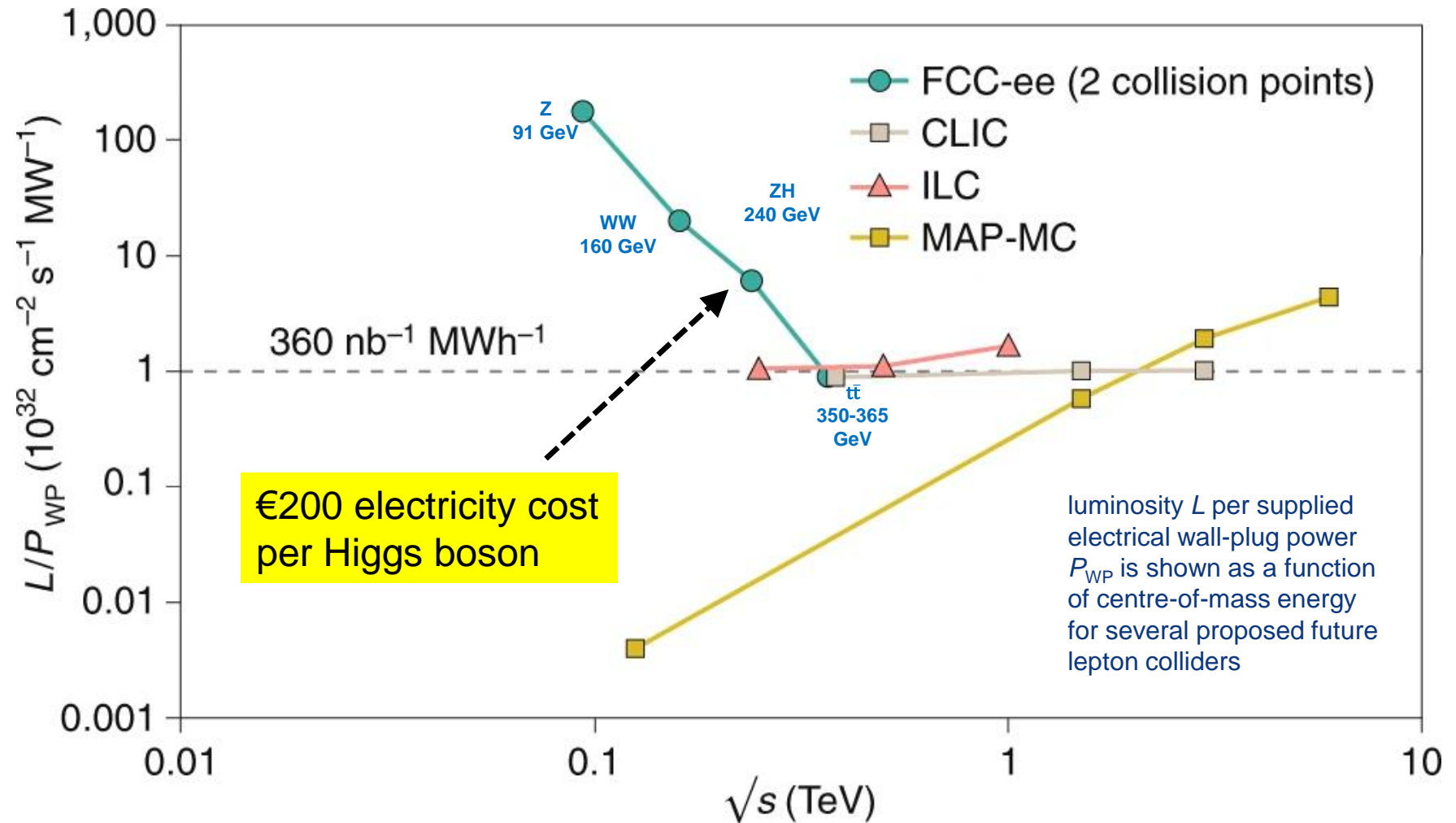


### physics run plan:





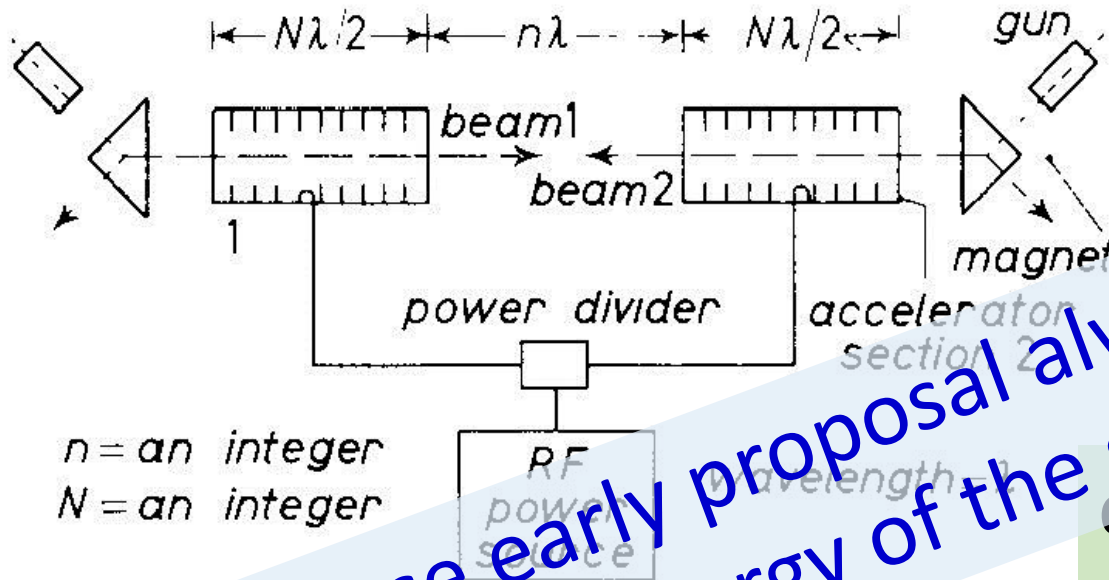
# FCC-ee: efficient Higgs/electroweak factory



FCC-ee is greenest collider from Z to  $t\bar{t}$



# future cw LC's with energy recovery ?

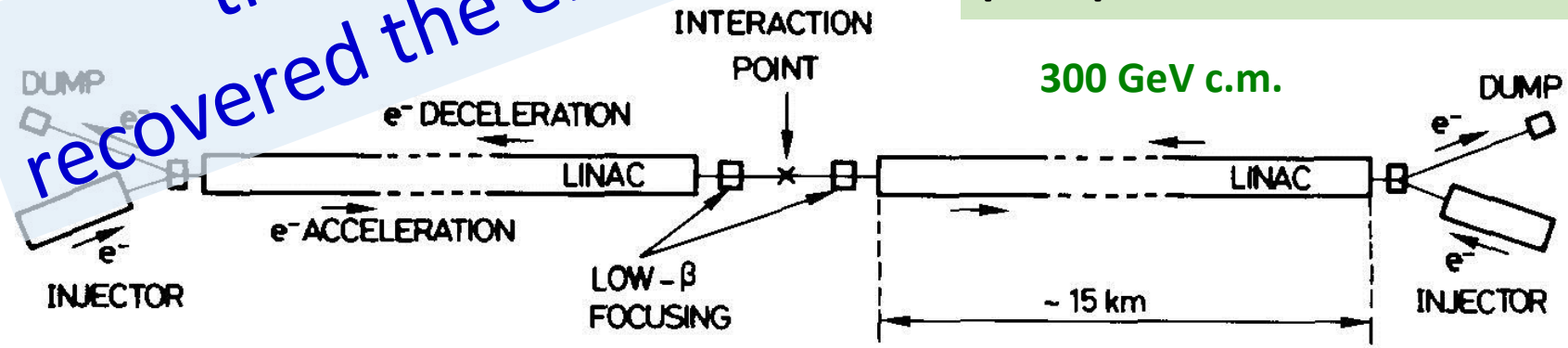


1-6 GeV c.m.

Maury Tigner, "A Possible Apparatus for Clashing-Beam Experiments", Nuovo Cimento 37, 1228 (1965)

early linear-collider proposals

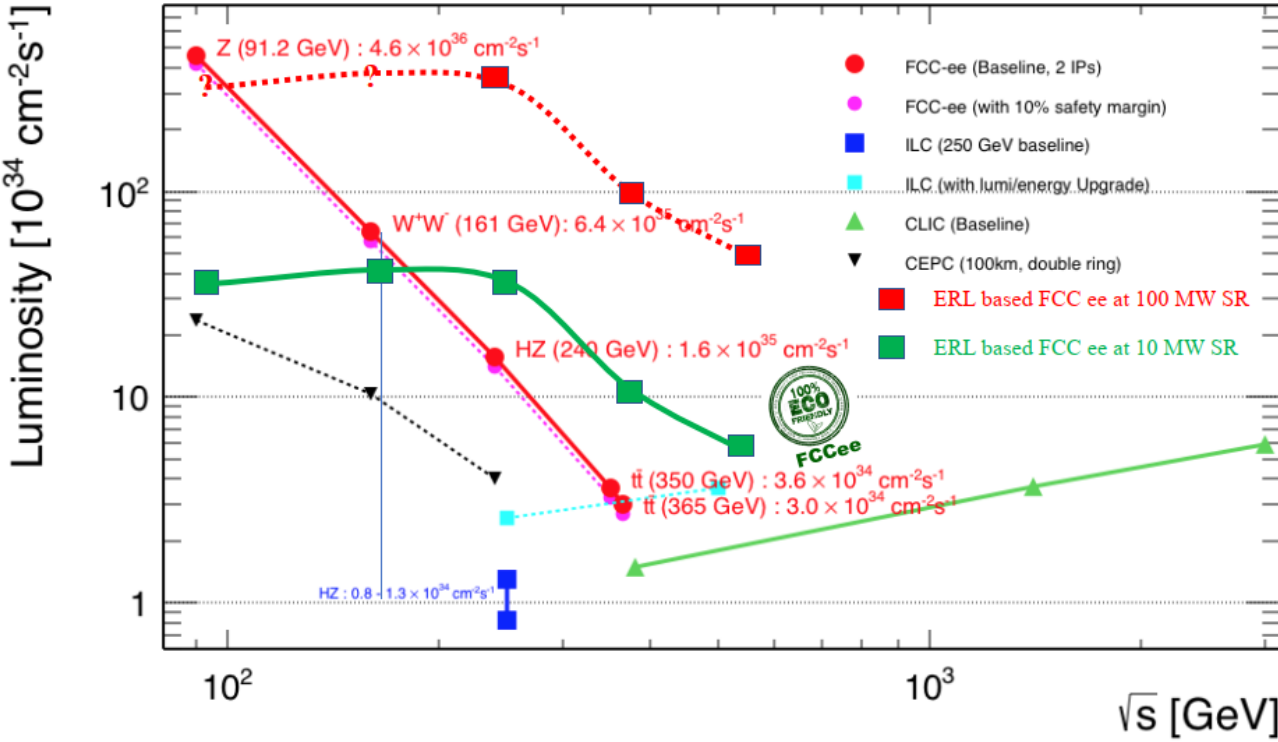
these early proposals always recovered the energy of the spent beam!



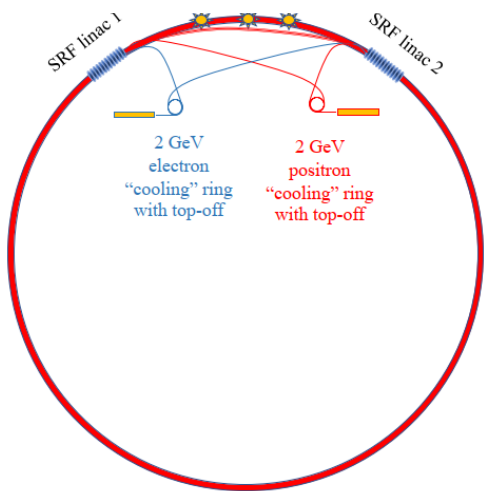
300 GeV c.m.

Ugo Amaldi, "A possible scheme to obtain e-e- and e+e- collisions at energies of hundreds of GeV", Physics Letters B61, 313 (1976)

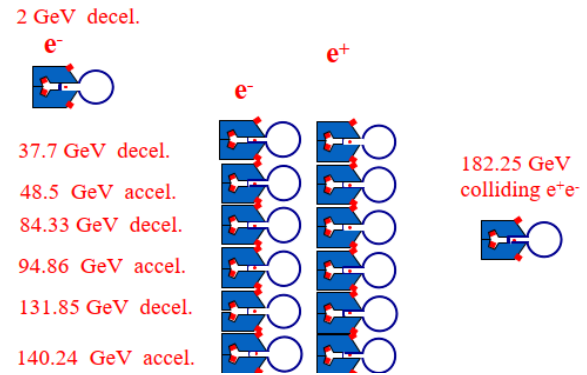
V. Litvinenko,  
T. Roser,  
M. Chamizo



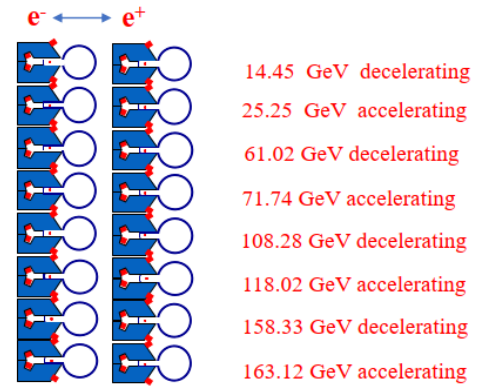
“High-energy high-luminosity  $e^+e^-$  collider using energy-recovery linacs,”  
Physics Letters B  
Vol 804, 135394  
(2020)



IRs side arcs (after linac 2)

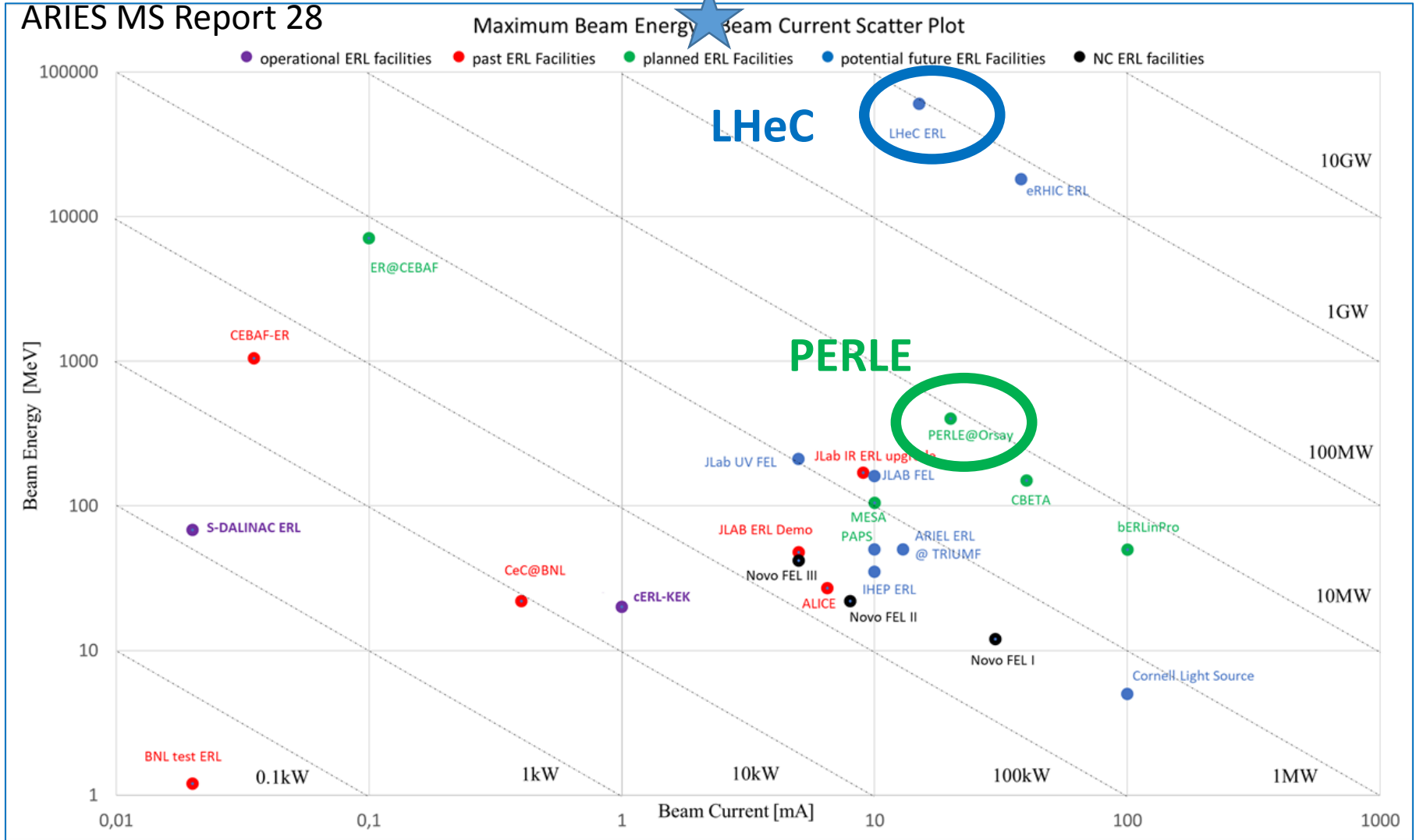


Main portion (5/6) of the ring arcs



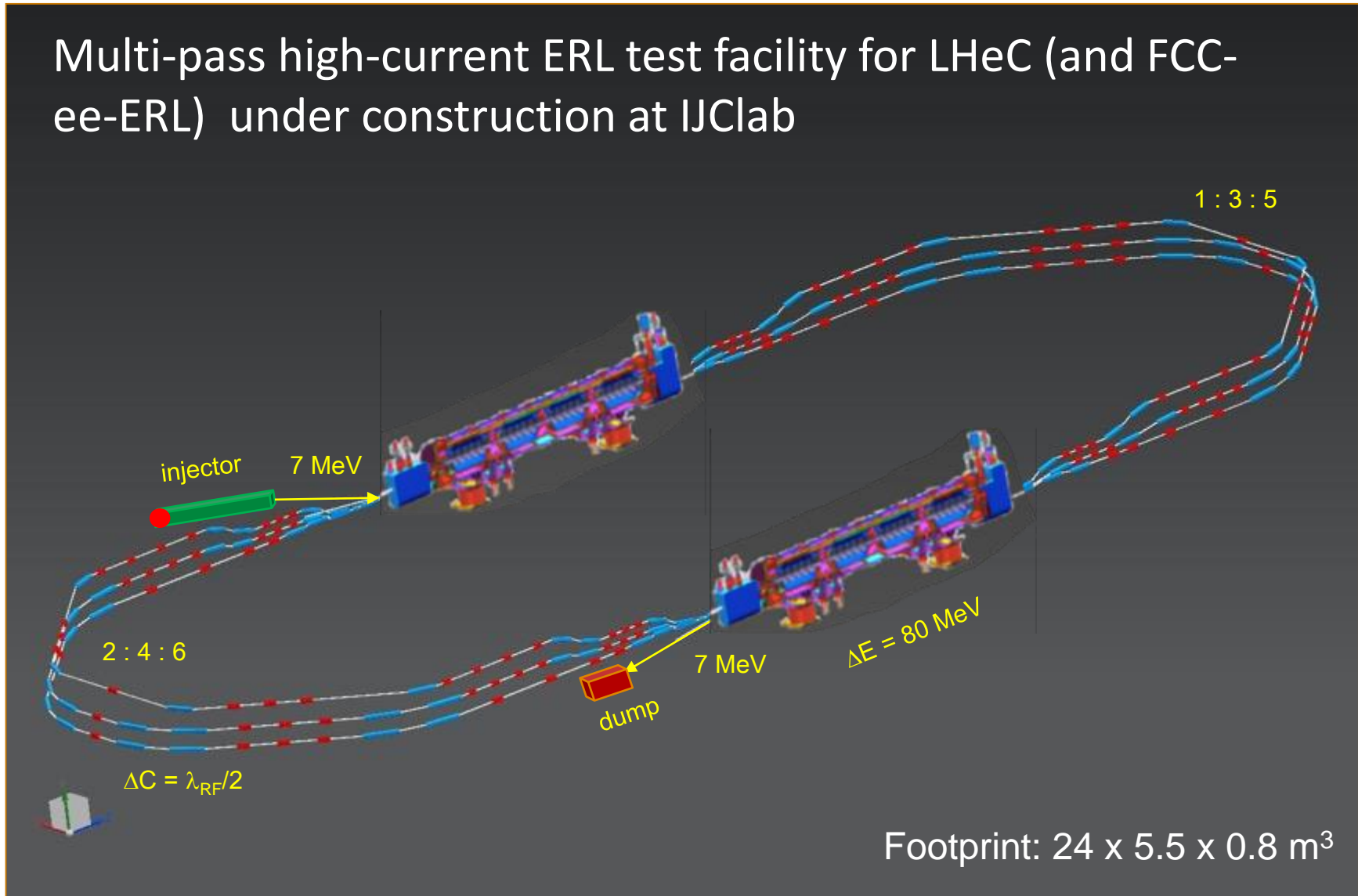
# ERL landscape

## FCC-ee-ERL





## Multi-pass high-current ERL test facility for LHeC (and FCC-ee-ERL) under construction at IJCLab



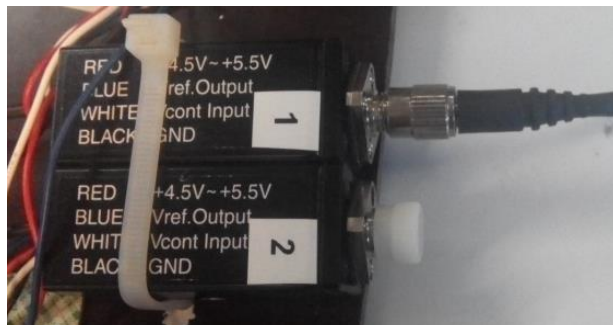
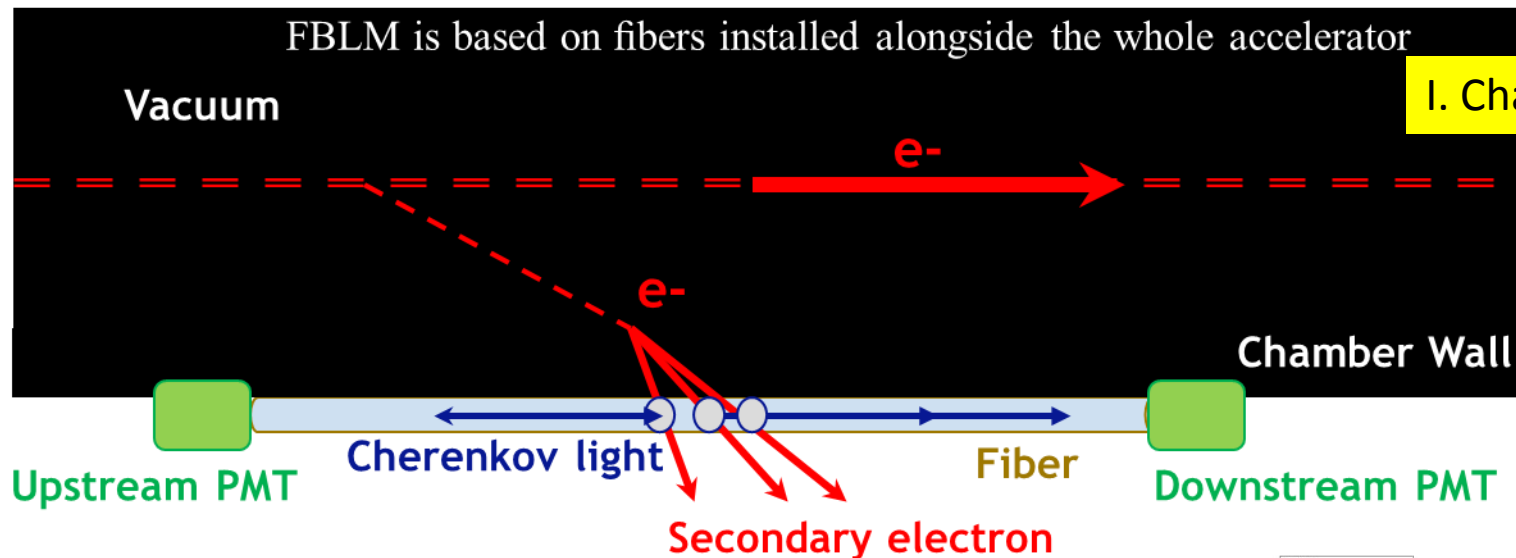
# the ERL beam loss challenge

PERLE: beam loss control at  $10^{-6}$  level

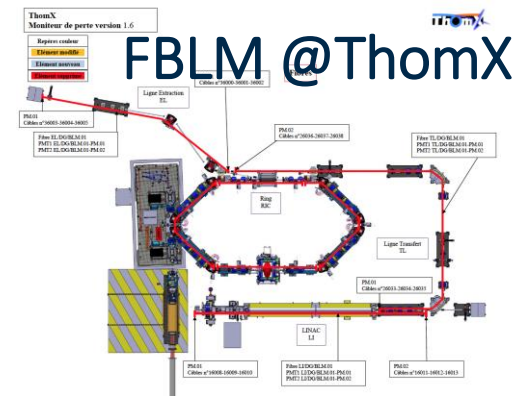
Higher-energy/higher-power machines: even tighter tolerances !

→ efficient collimation strategies

→ adequate beam-loss diagnostics – great expertise available



Compact  
PMT for  
diagnostics  
at PHIL

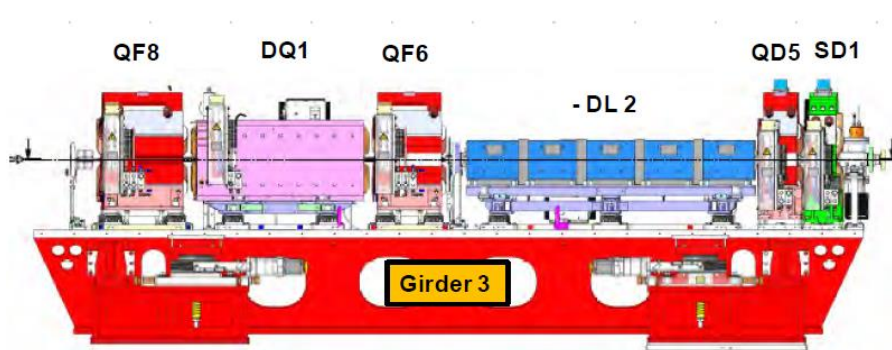


# the 100 km alignment challenge

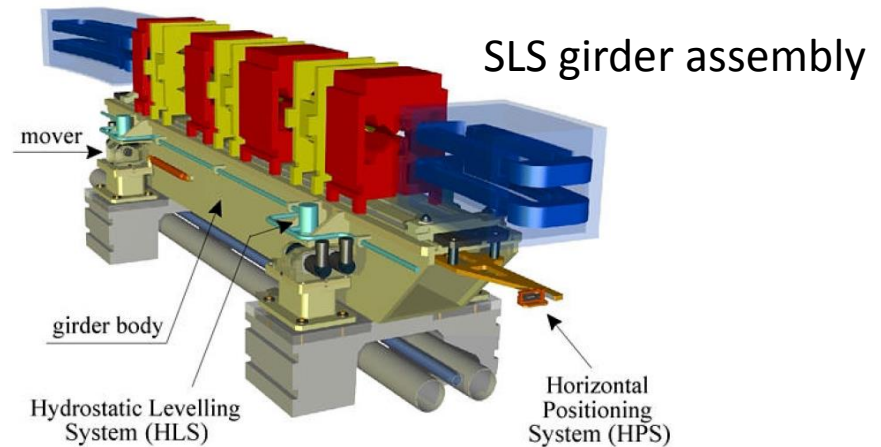
*“Even if we were able to use standard alignment methods and had four weeks to carry out a smoothing of the two accelerators, we would need more than 200 survey teams” !?*

[note: LEP aligned all ~800 quadrupoles every winter shutdown]

approach: pre-alignment of BPM/quad/sext assembly on girder



ESRF-EPS girder layout



testing FCC-ee positioning strategy at ATF3 ?

G. Balik

parameter	achieved alignment [ $\mu\text{m}/\mu\text{rad}$ , rms]		tolerances FCC-ee [ $\mu\text{m}/\mu\text{rad}$ , rms]	
	PETRA III	SPring-8	FCC-ee	T. Charles
quad on girder x,y	22,22	19, 14	50, 50	
sext n girder x,y	22,22	19, 14	50, 50	
girder x,y,s	100	89, 61, <500	150,150,500	

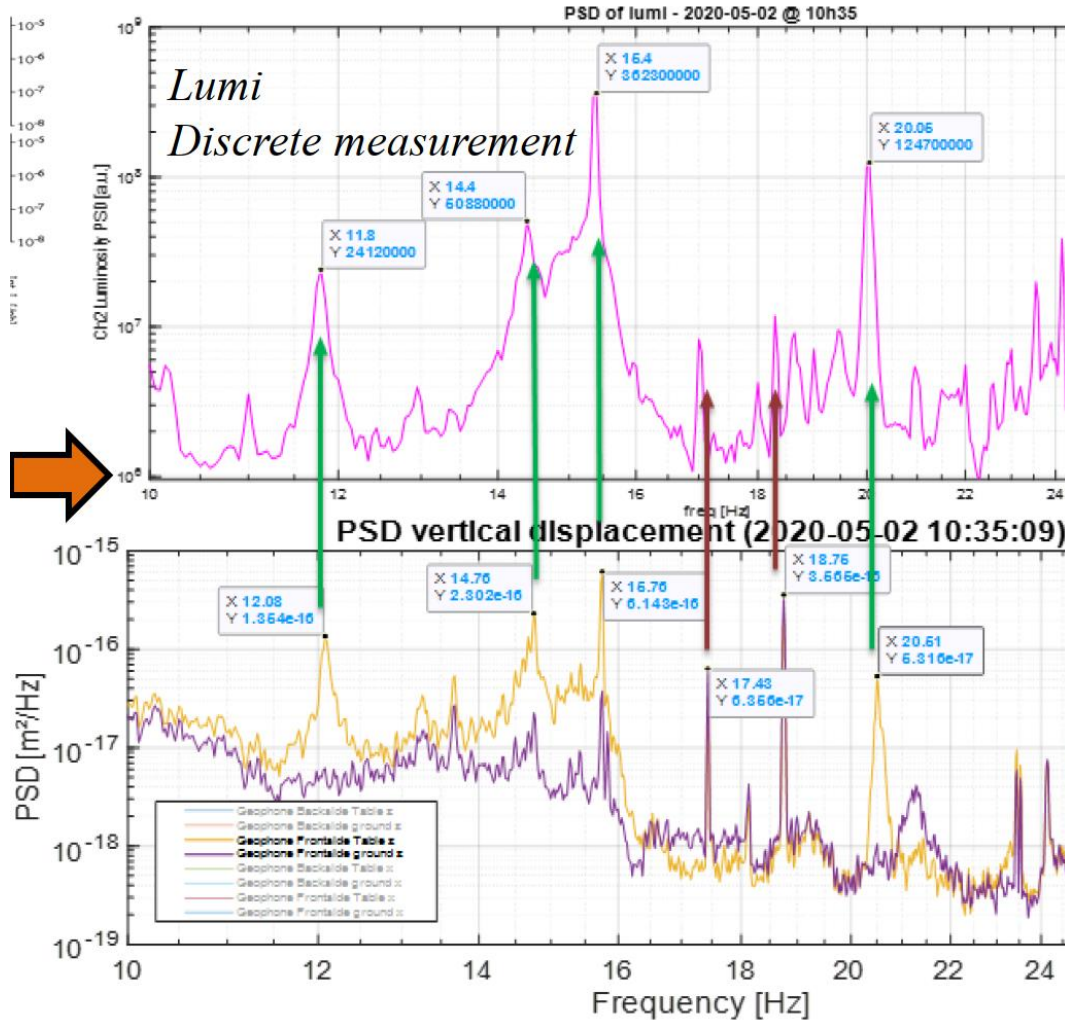


# vibration mitigation: from SuperKEKB to FCC-ee

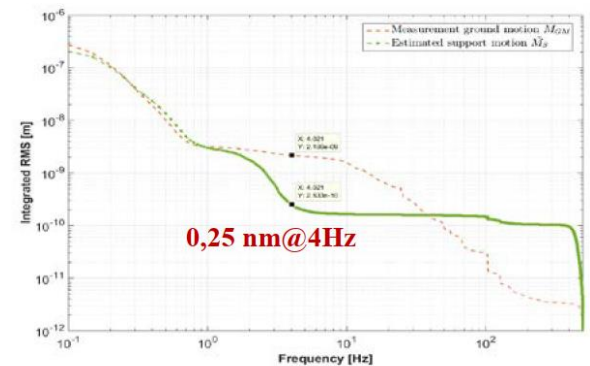
Correlation between spectral density of cryostat vibration & SuperKEKB luminosity

mitigation measures:

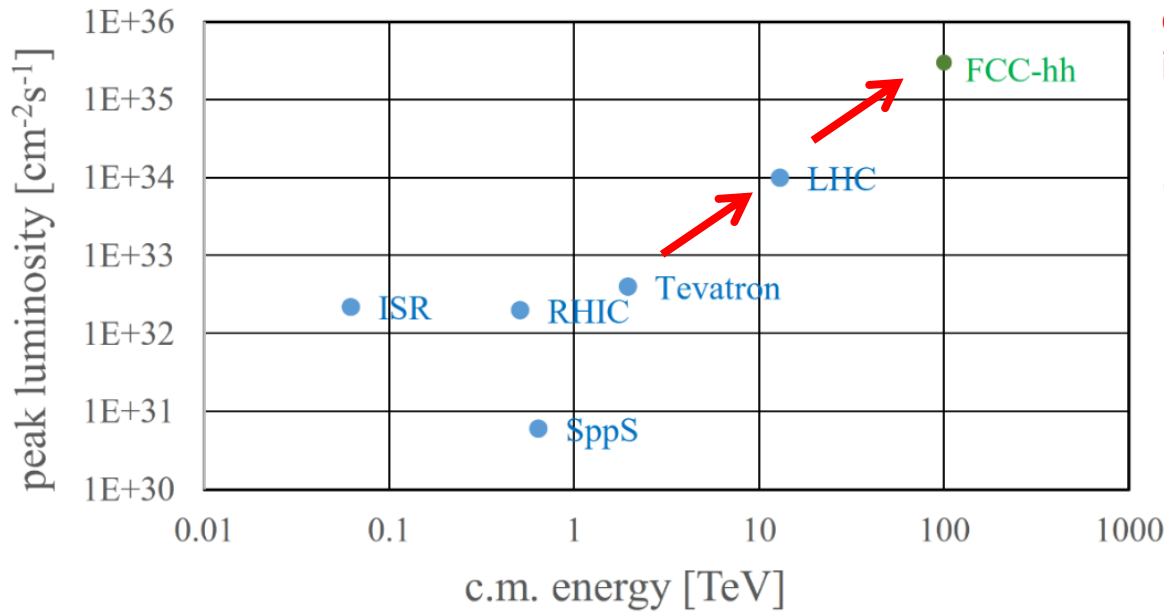
stiff support  
& coherence



active stabilization



# FCC-hh: performance



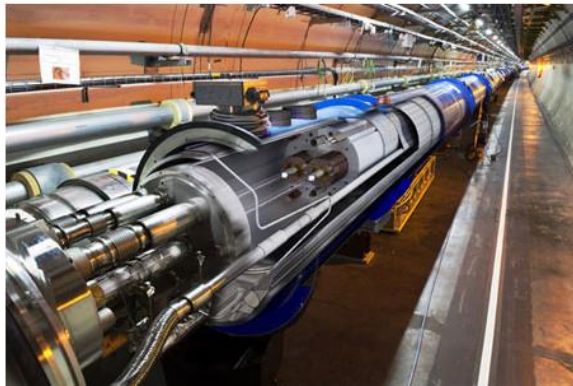
**order of magnitude performance increase in energy & luminosity**

**100 TeV cm collision energy**  
(vs 14 TeV for LHC)

**20  $\text{ab}^{-1}$  per experiment collected over 25 years** of operation (vs 3  $\text{ab}^{-1}$  for LHC)

similar performance increase as from Tevatron to LHC

**key technology: high-field magnets**



from  
LHC technology  
8.3 T NbTi



via  
HL-LHC technology  
11 T  $\text{Nb}_3\text{Sn}$



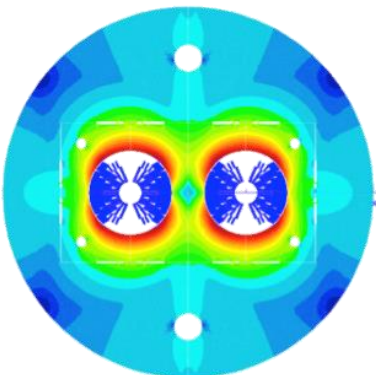
FNAL  
demonstrator  
14.5 T  $\text{Nb}_3\text{Sn}$



# 16 T dipole design activities and options

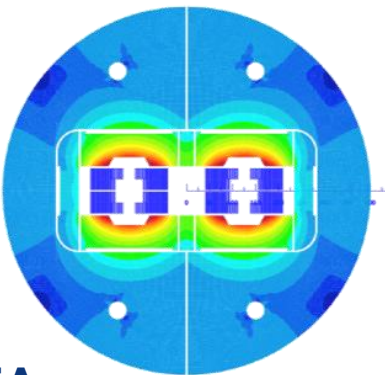


Cos-theta



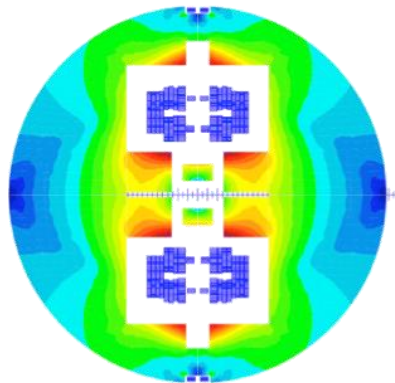
INFN

Blocks



CEA

Common coils

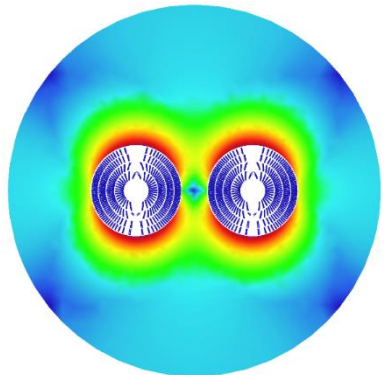


CIEMAT

Swiss contribution



Canted Cos-theta



PSI

The U.S. Magnet Development Program Plan

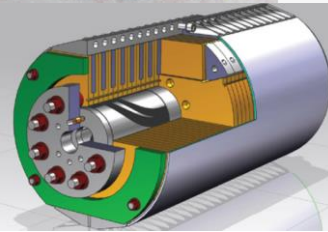
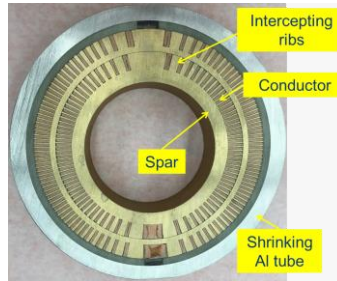
S. A. Gourlay, S. O. Preston  
Lawrence Berkeley National Laboratory  
Berkeley, CA 94720

A. V. Zlobin, L. Cooley  
Fermi National Accelerator Laboratory  
Batavia, IL 60510

D. Larbaestier  
Florida State University and the  
National High Magnetic Field Laboratory  
Tallahassee, FL 32310

JUNE 2016

LBNL



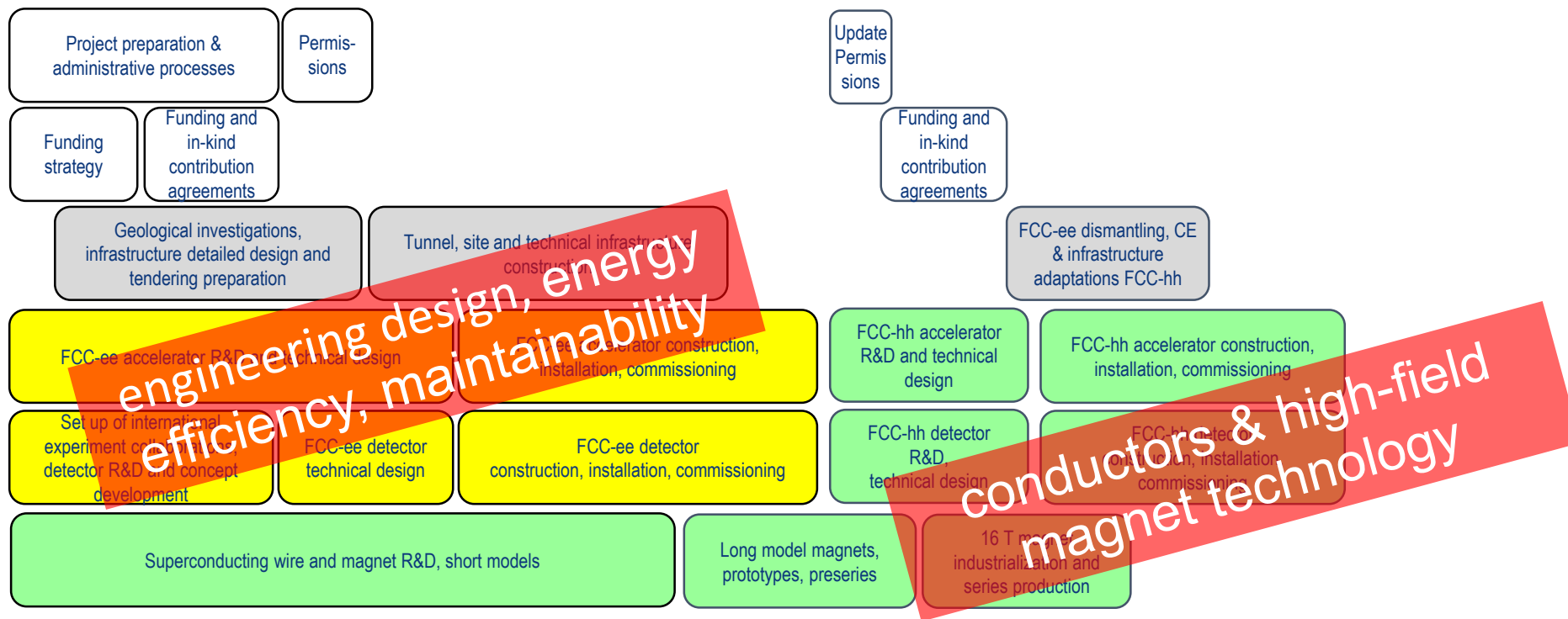
FNAL

Short model magnets (1.5 m lengths) will be built until ~2025





# FCC integrated project technical schedule



**efficiency, design, energy**

**conductors & high-field magnet technology**

70 years

for comparison:

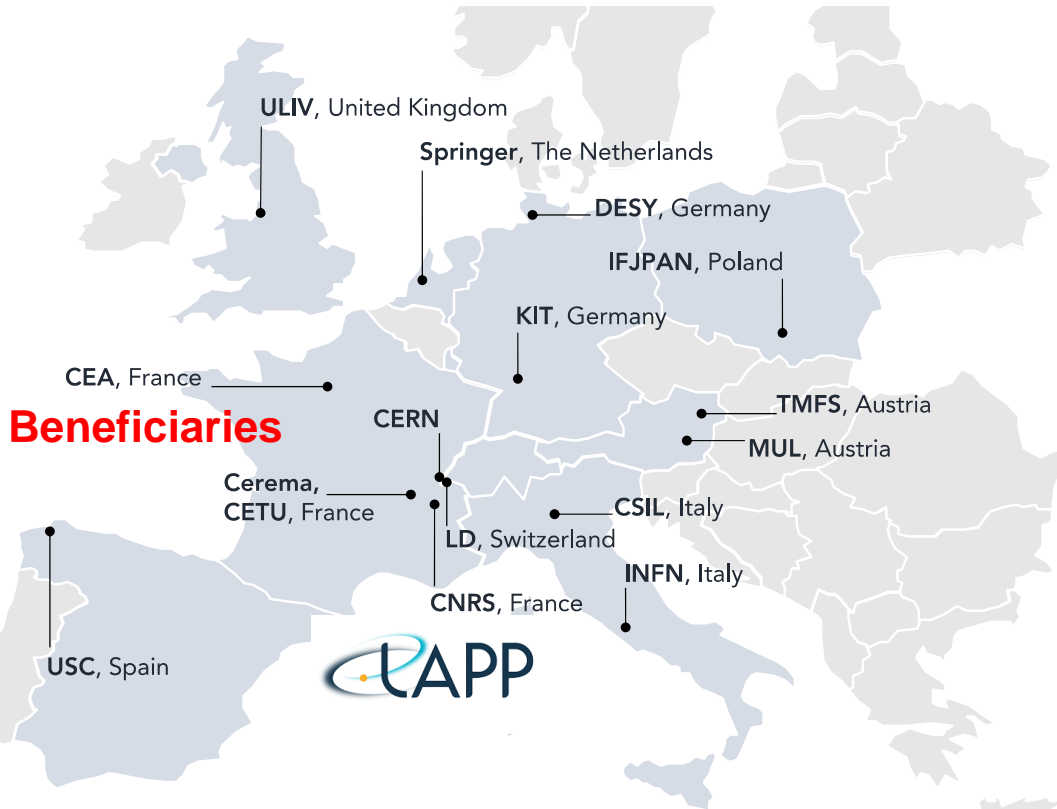
>60 years

LEP proposed 1976, approved 1981; LHC proposed 1983, appr. 1994; LHC/HL-LHC till ~2040



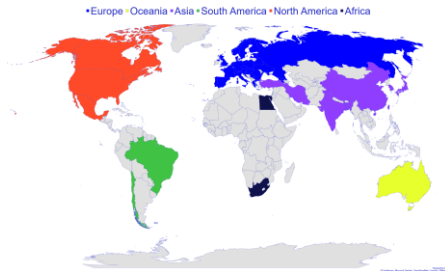
Topic	INFRADEV-01-2019-2020
Grant Agreement	FCCIS 951754
Duration	48 months
From-to	2 Nov 2020 – 1 Nov 2024
Project cost	7 435 865 €
EU contribution	2 999 850 €
Beneficiaries	16
Partners	6

## Beneficiaries

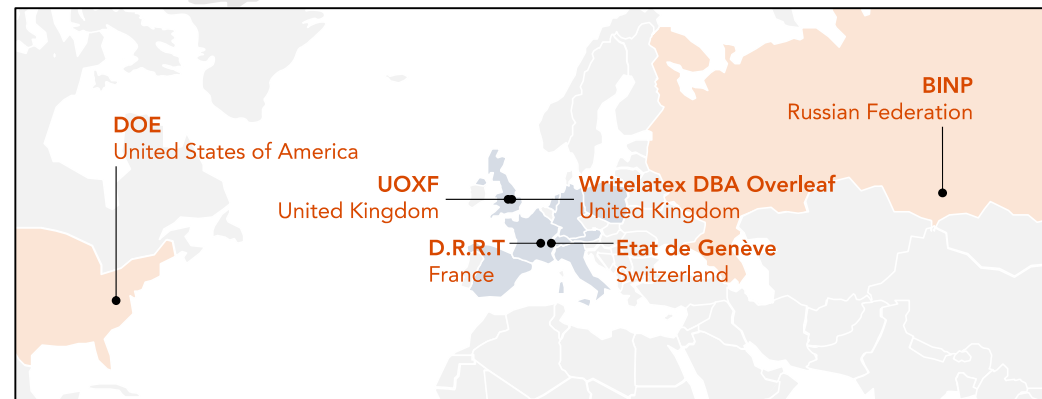


J. Gutleber,  
M. Benedikt

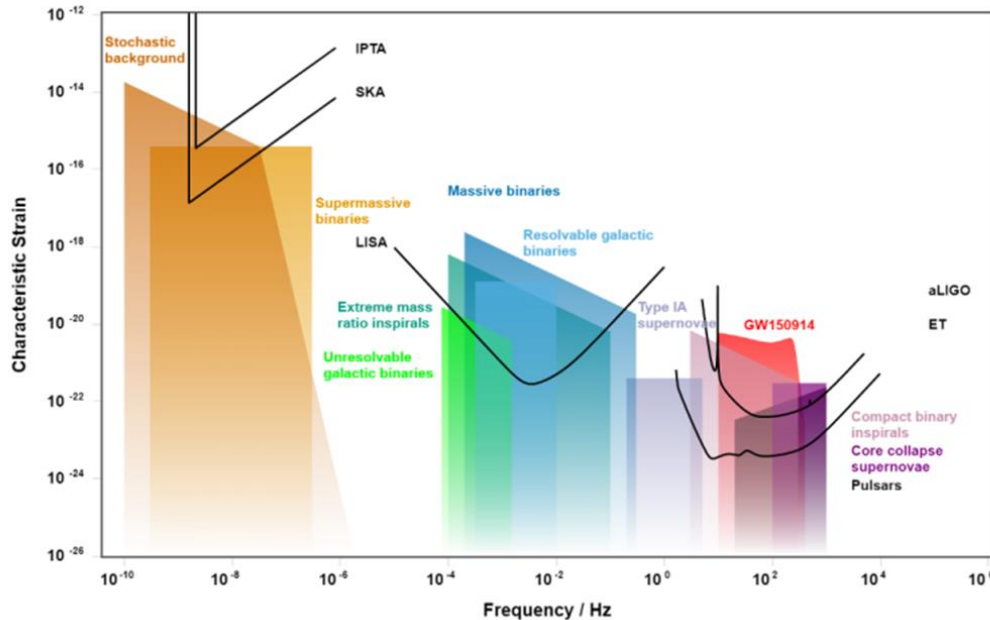
FCCIS kickoff  
& physics WS,  
Nov'20:  
910 participants



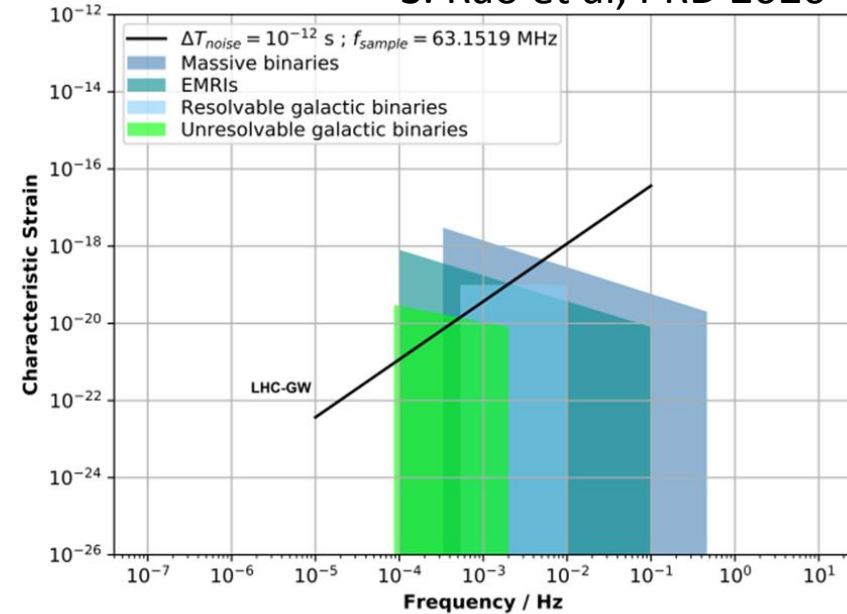
## Partners



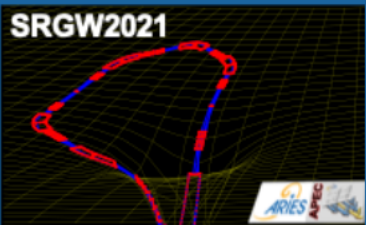
can a storage ring like LHC or FCC detect or generate gravitational waves?



S. Rao et al, PRD 2020



slide from R. Assmann, HKIAS HEP 2021



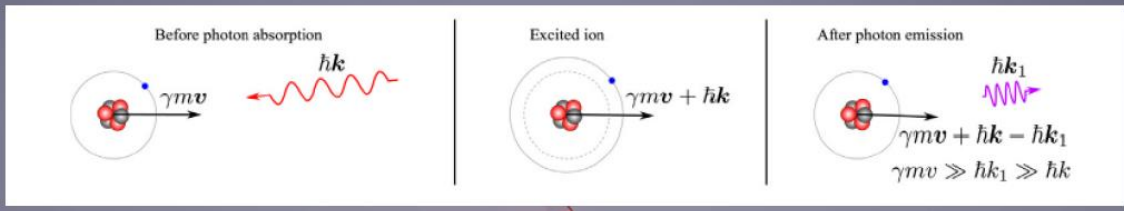
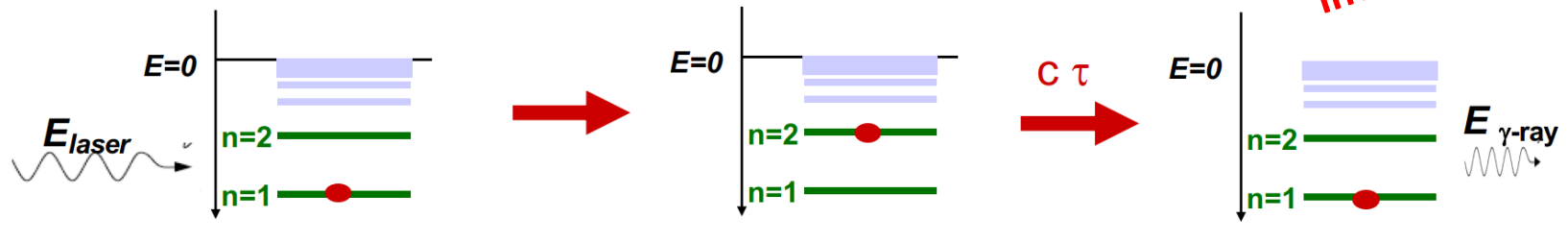
## SRGW2021 - ARIES WP6 Workshop: Storage Rings and Gravitational Waves

2 February 2021 to 31 March 2021  
Europe/Zurich timezone

<https://indico.cern.ch/event/982987/>

# trend: Gamma Factory

invented in Paris



partially stripped heavy-ion beam in LHC (or FCC):  
high-stability laser-light-frequency converter

$$\nu^{\max} \longrightarrow (4 \gamma_L^2) \nu_{\text{Laser}}$$

**Novel technology:** Resonant scattering of laser photons on ultra-relativistic atomic beam

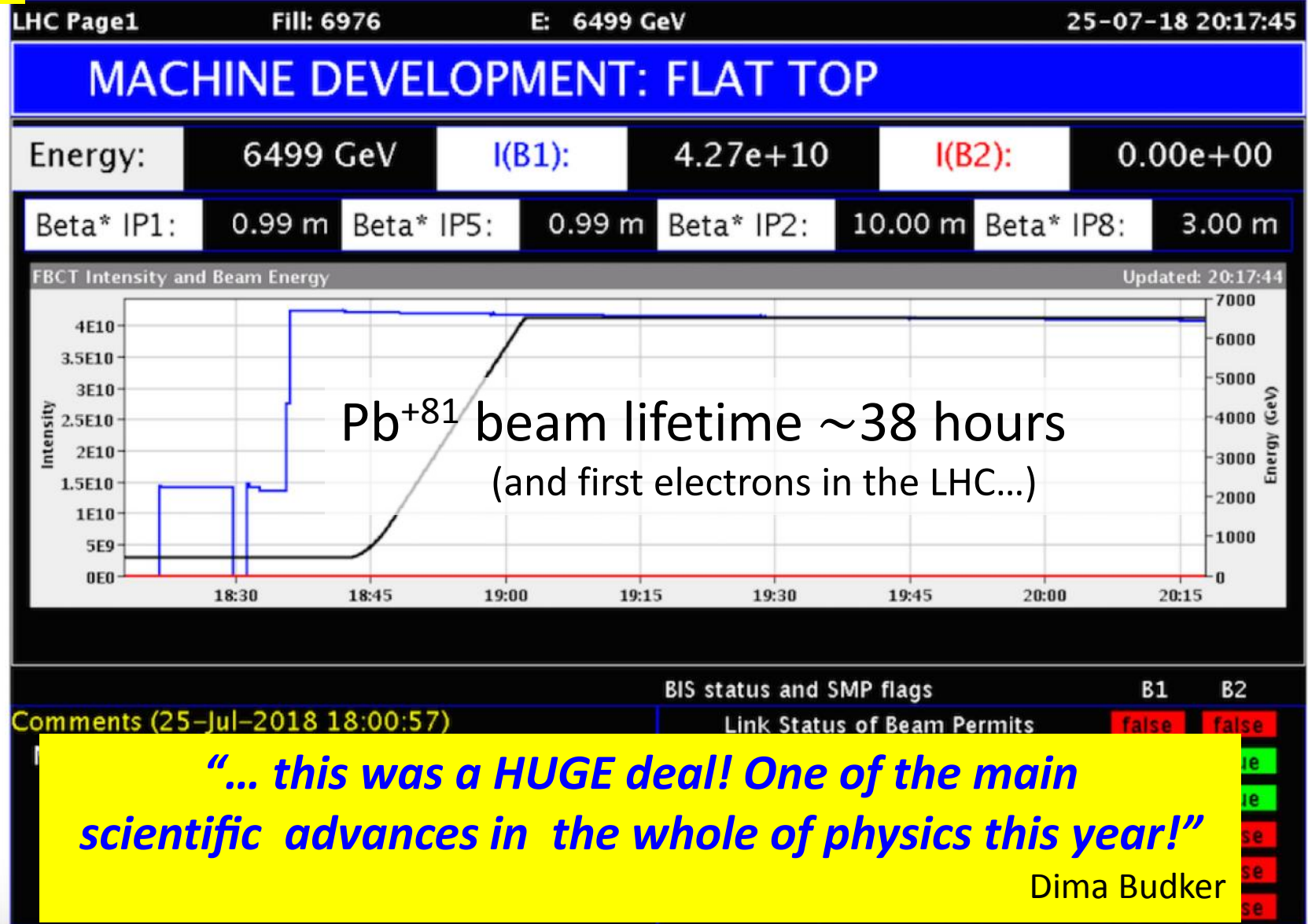
proposed applications:

- intense source of  $e^+$  ( $10^{16}$ - $10^{17}$ /s) ,  $\pi$ ,  $\mu$  etc
- doppler laser cooling of high-energy beams
- HL-LHC w. laser-cooled isocalar ion beams



# $\gamma$ factory proof-of-principle experiment in the LHC

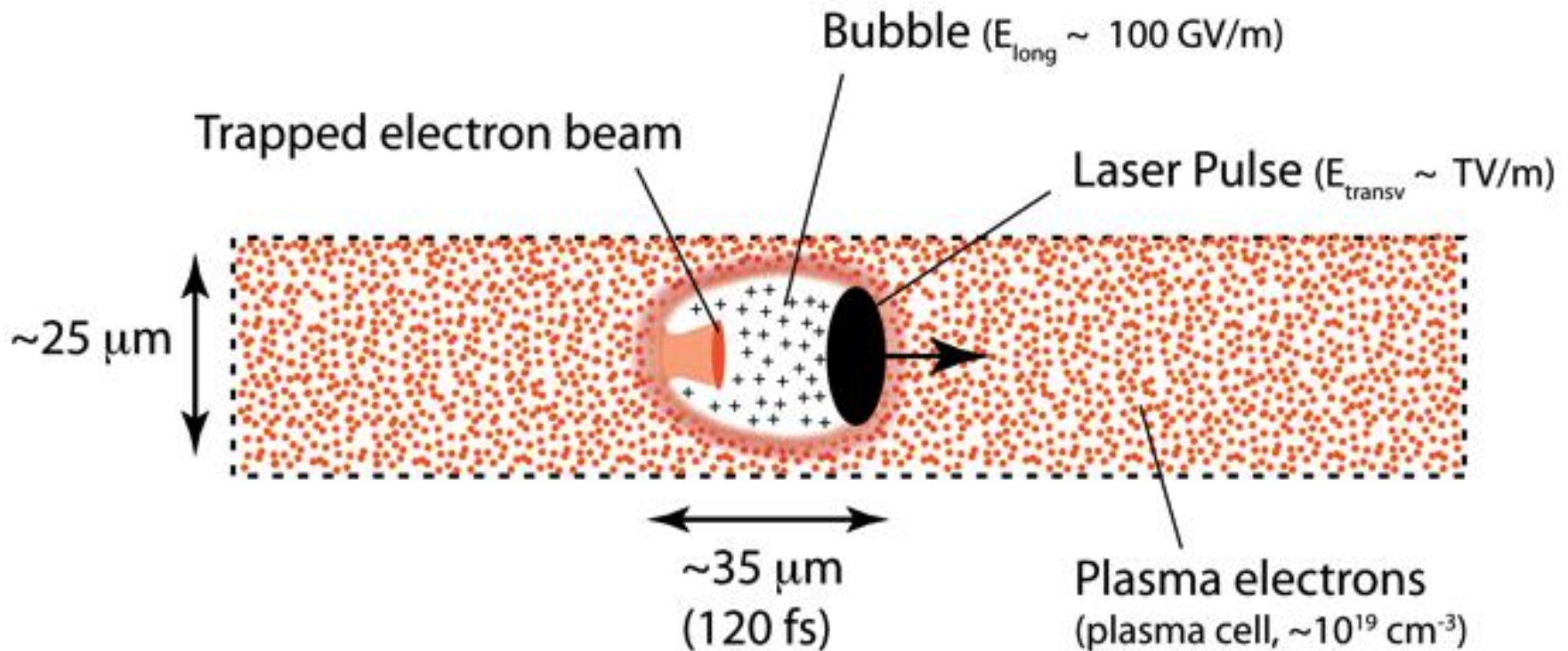
W. Krasny





# trend: laser-plasma acceleration

*This accelerator fits into a human hair*



# EuPRAXIA: A European Strategy for Accelerator Innovation

intermediate step between PoP & production facility  
– make one acceleration unit!

## PRESENT EXPERIMENTS

Demonstrating  
**100 GV/m** routinely  
Demonstrating **GeV** electron beams  
Demonstrating basic **quality**

## EuPRAXIA INFRASTRUCTURE

Engineering a high quality,  
compact plasma accelerator

5 GeV electron beam for the  
**2020's**

Demonstrating user readiness

Pilot users from FEL, HEP,  
medicine, ...

## PRODUCTION FACILITIES

Plasma-based **linear collider** in  
**2040's**

Plasma-based **FEL** in **2030's**

**Medical, industrial**  
applications soon



→ beam quality?

→ energy efficiency?

# PALLAS : A cornerstone of EuPRAXIA

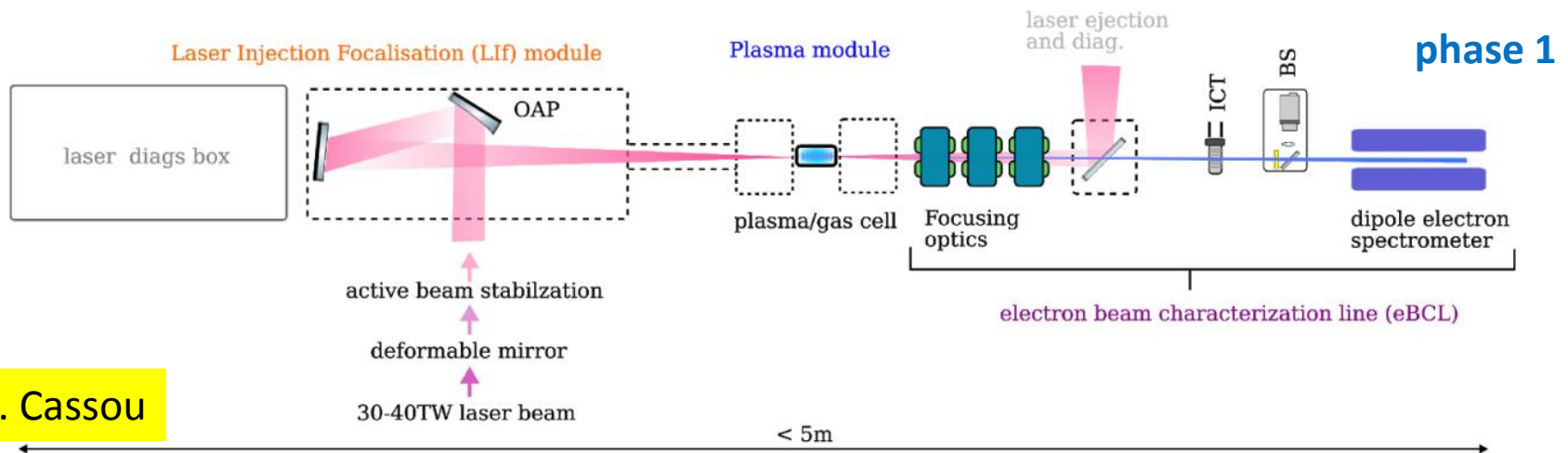


2020-22

2022-24

2024-26

parameters	phase 1	phase 2	phase 3	unit
energy	150	200	200	MeV
charge	15-30	30	30	pC
repetition rate	10	10	10	Hz
energy spread	10%	<5%	<5%	-
emittance	1	<1	<1	mm.mrad
stability	5%	3%	1%	-
reproducibility	5%	3%	3%	-



K. Cassou

# summary & outlook

particle colliders: glorious history & exciting future  
heeding lessons learnt at LEP, SLC, KEK, PEP-II, LHC, S-KEKB

challenge: making future colliders truly green !

## trends:

more powerful  $e^+$  sources, energy recovery

nanobeam handling – stabilisation, positioning, tuning

polarization control at 0.1% level, monochromatization

machine learning, AI – automated design & operation

probing gravity ?

bringing advanced acceleration schemes to maturity

- **next steps for FCC** : concrete local/regional implementation scenario in collaboration with host states, machine optimization, physics studies and technology R&D, performed via global collaboration and supported by EC H2020 Design Study, to prove feasibility by 2025/26





# ...surely great times ahead!



Kjell Johnsen



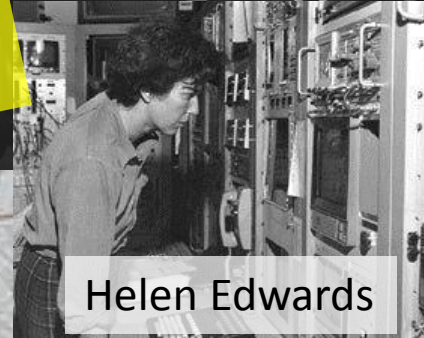
"Pief" Panofsky



Mike Lamont



Satoshi Ozaki



Helen Edwards



Robert H. Wilson



Lyn Evans



Herwig Schopper

*spare slides*



# FCC-ee CDR baseline parameters

parameter	FCC-ee				LEP2
energy/beam [GeV]	45.6	80	120	182.5	105
bunches/beam	16640	2000	328	48	4
beam current [mA]	1390	147	29	5.4	3
luminosity/IP x $10^{34} \text{ cm}^{-2}\text{s}^{-1}$	230	28	8.5	1.6	0.0012
energy loss/turn [GeV]	0.036	0.34	1.72	9.2	3.34
synchrotron power [MW]	100				22
RF voltage [GV]	0.1	0.75	2.0	4.0+6.9	3.5
rms bunch length (SR,+BS) [mm]	3.5, 12	3.0,6.0	3.2, 5.3	2.0, 2.5	12, 12
rms emittance $\varepsilon_{x,y}$ [nm, pm]	0.27, 1	0.84, 1.7	0.63, 1.3	1.5, 2.9	22, 250
longit. damping time [turns]	1273	236	70	20	31
crossing angle [mrad]	30				0
beam lifetime [min]	68	59	12	12	434

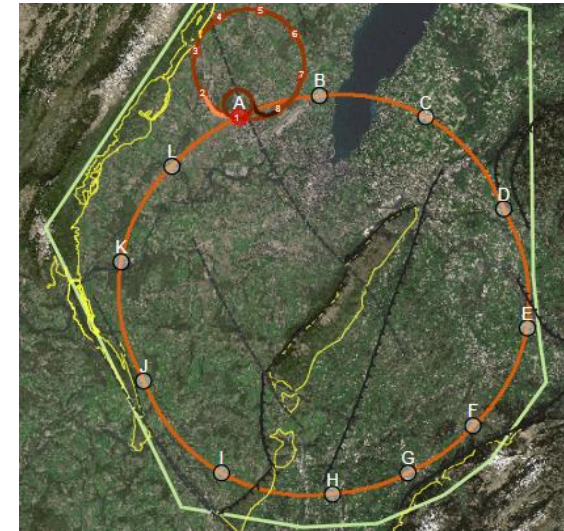
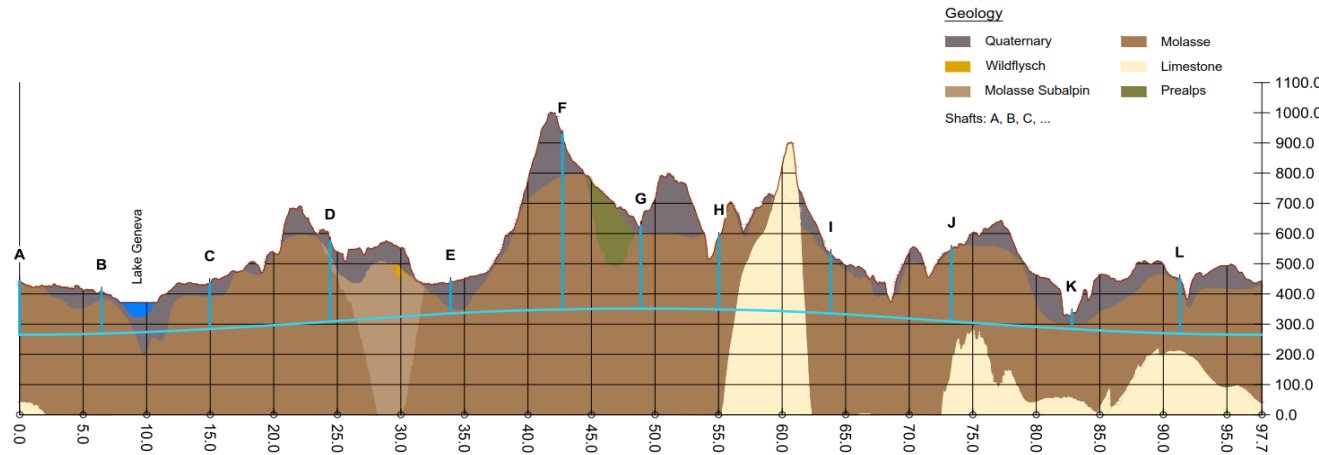
**FCC-ee & CEPC: 2 separate rings**



# FCC-hh (pp) collider parameters

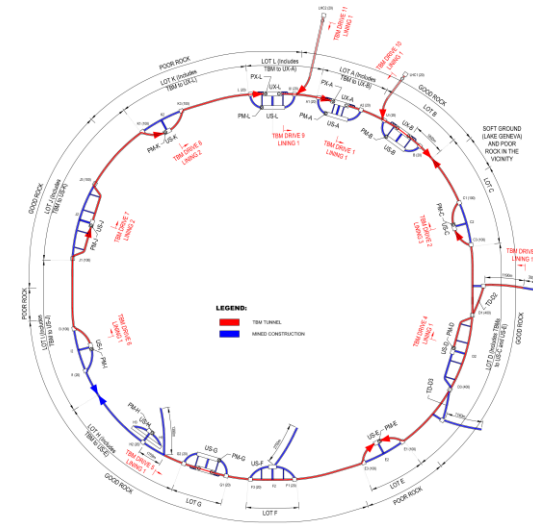
parameter	FCC-hh		HL-LHC	LHC
collision energy cms [TeV]	100		14	14
dipole field [T]	16		8.33	8.33
circumference [km]	97.75		26.7	26.7
beam current [A]	0.5		1.1	0.58
bunch intensity [ $10^{11}$ ]	1	1	2.2	1.15
bunch spacing [ns]	25	25	25	25
synchr. rad. power / ring [kW]	2400		7.3	3.6
SR power / length [W/m/ap.]	28.4		0.33	0.17
long. emit. damping time [h]	0.54		12.9	12.9
beta* [m]	1.1	0.3	0.15 (min.)	0.55
normalized emittance [ $\mu\text{m}$ ]	2.2		2.5	3.75
peak luminosity [ $10^{34} \text{ cm}^{-2}\text{s}^{-1}$ ]	5	30	5 (lev.)	1
events/bunch crossing	170	1000	132	27
stored energy/beam [GJ]	8.4		0.7	0.36

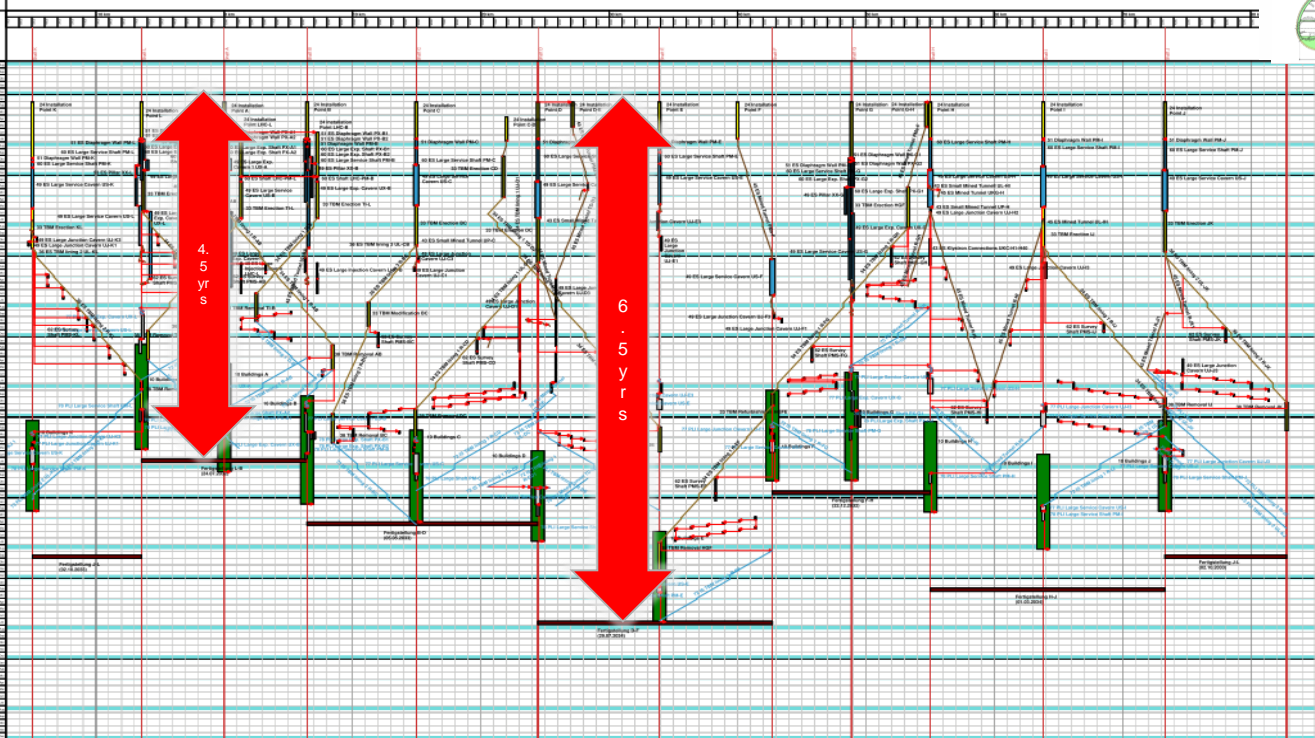
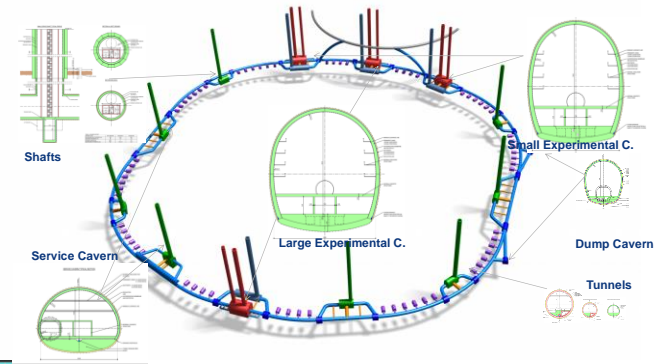
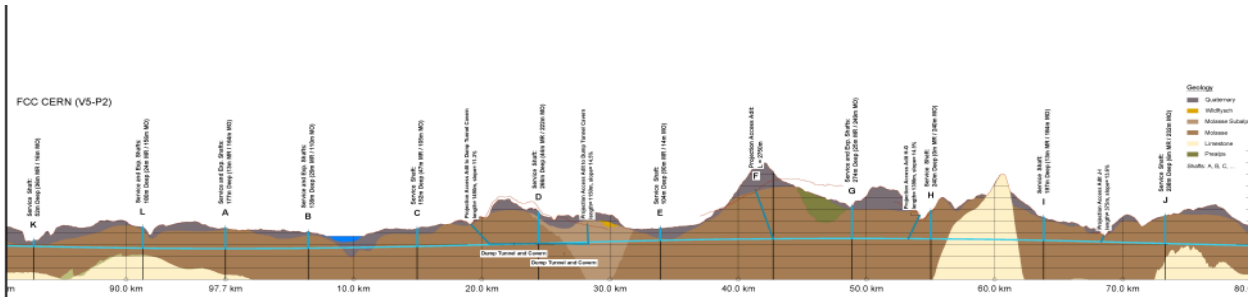




## present baseline position based on:

- lowest risk for construction, fastest and cheapest construction
- feasible positions for large span caverns (most challenging structures)
- **90 – 100 km circumference**
- **12 surface sites with few ha area each**





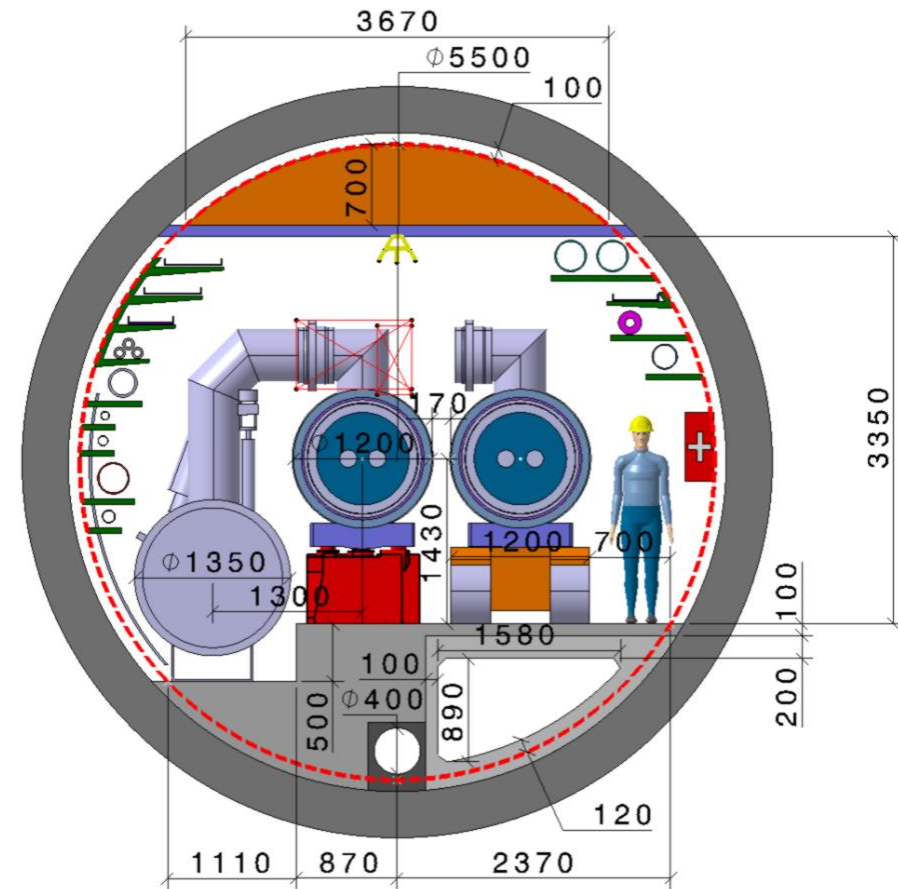
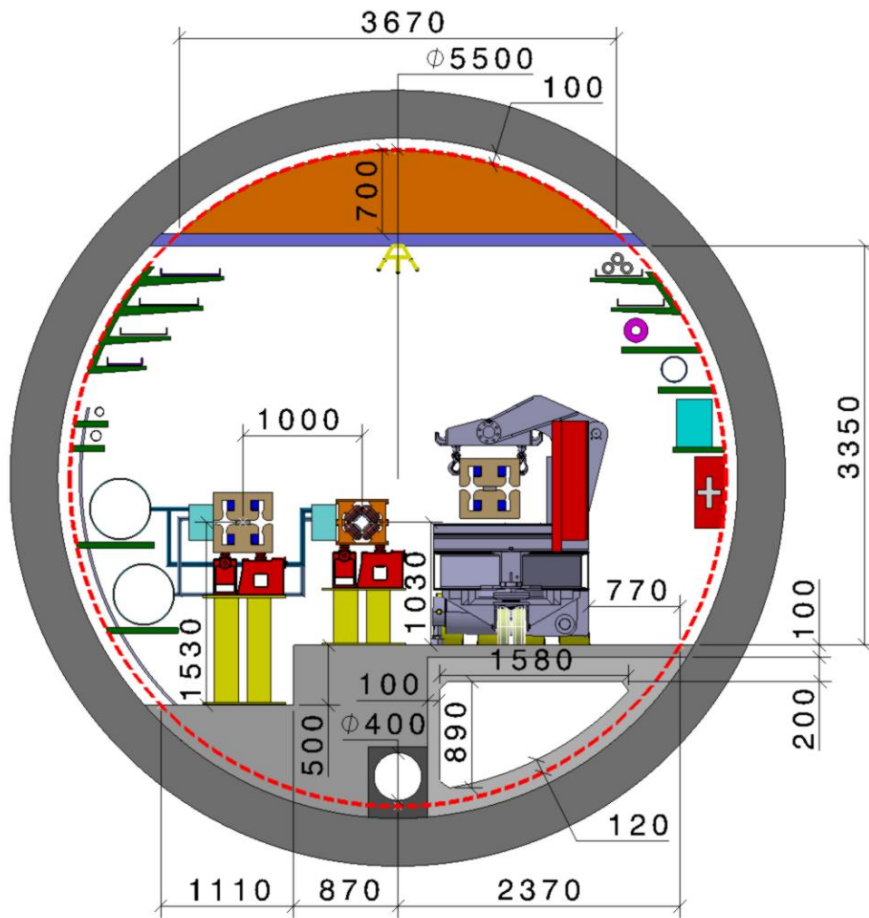
**total construction duration 7 years**

**first sectors ready after 4.5 years**

## FCC-ee

## FCC-hh

5.5 m inner diameter







# FCC CDR and Study Documentation



## • FCC-Conceptual Design Reports (completed in 2018):

- Vol 1 Physics, Vol 2 FCC-ee, Vol 3 FCC-hh, Vol 4 HE-LHC
- CDRs published in **European Physical Journal C (Vol 1) and ST (Vol 2 – 4)**

[EPJ C 79, 6 \(2019\) 474](#) , [EPJ ST 228, 2 \(2019\) 261-623](#) , [EPJ ST 228, 4 \(2019\) 755-1107](#) , [EPJ ST 228, 5 \(2019\) 1109-1382](#)

## • Summary documents provided to EPPSU SG

- FCC-integral, FCC-ee, FCC-hh, HE-LHC
- Accessible on <http://fcc-cdr.web.cern.ch/>





# 2020 Update of the European Strategy for Particle Physics

*Core sentence “order of the further FCC study”:*

“Europe, together with its international partners, should investigate the **technical and financial feasibility of a future hadron collider at CERN with a centre-of-mass energy of at least 100 TeV and with an electron-positron Higgs and electroweak factory as a possible first stage.** Such a feasibility study of the colliders and related infrastructure should be established as a global endeavour and be completed on the timescale of the next Strategy update.”



# FCC feasibility study: main challenges

## Financial feasibility

cost of tunnel: ~5.5 BCHF; FCC-ee: ~5-6 BCHF; FCC-hh: ~17 BCHF (if after FCC-ee)

→ cannot be funded only from CERN's (constant) budget + "one-off" contributions from non-Member States → need new mechanisms (global project funding model; EC? private?)

**1st priority of feasibility study: find ~ 5 BCHF for the tunnel from outside CERN's budget**

## Technical and administrative feasibility of tunnel

- highly-populated area; two countries with different legislative frameworks
- land expropriation and reclassification
- high-risk zones
- environmental aspects

**1st priority of feasibility study: no show-stopper for ~100 km tunnel in Geneva region**

## Technologies of machine and experiments

- huge challenges, but under control of our scientific community
- pressing environmental aspects: energy, cooling, gases, etc.

**1st priority of feasibility study: magnets; minimise environmental impact; energy efficiency & recovery**

## Gathering scientific, political, societal and other support

→ requires "political work" and communication campaign for "consensus building" with governments and other authorities, scientists from other fields, industry, general public, etc.

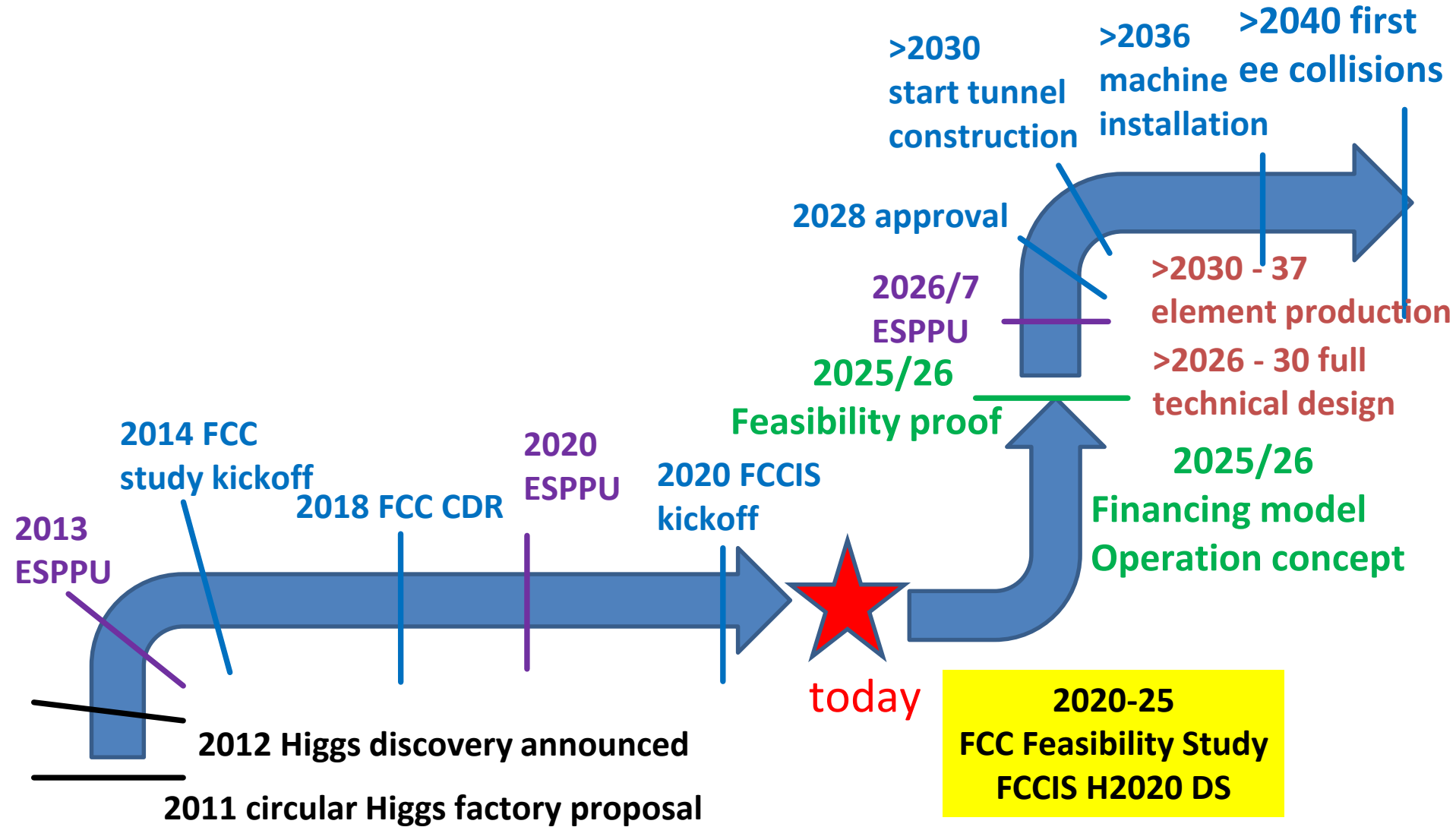
→ **can FCC be a facility also for other disciplines** (nuclear science, photon science, etc.)?

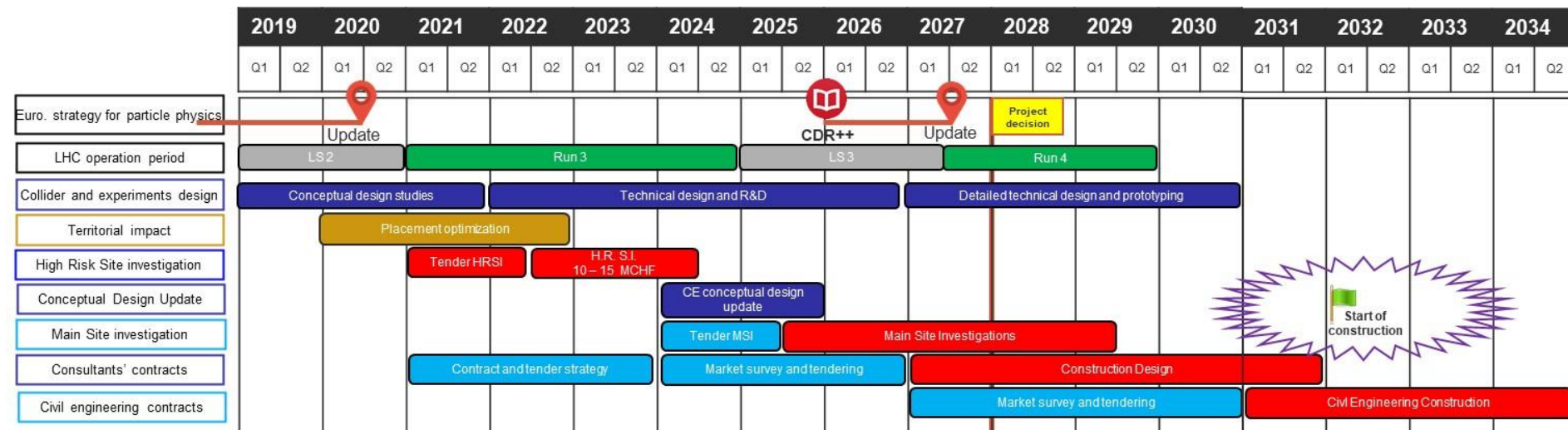
→ creative and proactive ideas for technology transfer from FCC to society

Fabiola Gianotti: "CERN vision and goals until next strategy update" FCCIS Kick-Off, 9 Nov. 2020



# FCC Roadmap towards Stage 1





- **technical schedule of main processes leading to start of construction begin 2030ies**
- **for proof of principle feasibility: high risk area site investigations, 2022 – 2024**
- **followed by update of civil engineering conceptual design and CE cost estimate 2025**



# ultimate limit on electromagnetic acceleration

Schwinger critical fields  $E_{cr} \approx 10^{12}$  MV/m,  $B_{cr} = 4.4 \times 10^9$  T

Planck scale:  $10^{28}$  eV

*“not an inconceivable task for an advanced technological society”*

P. Chen, R. Noble, SLAC-PUB-7402, April 1998

