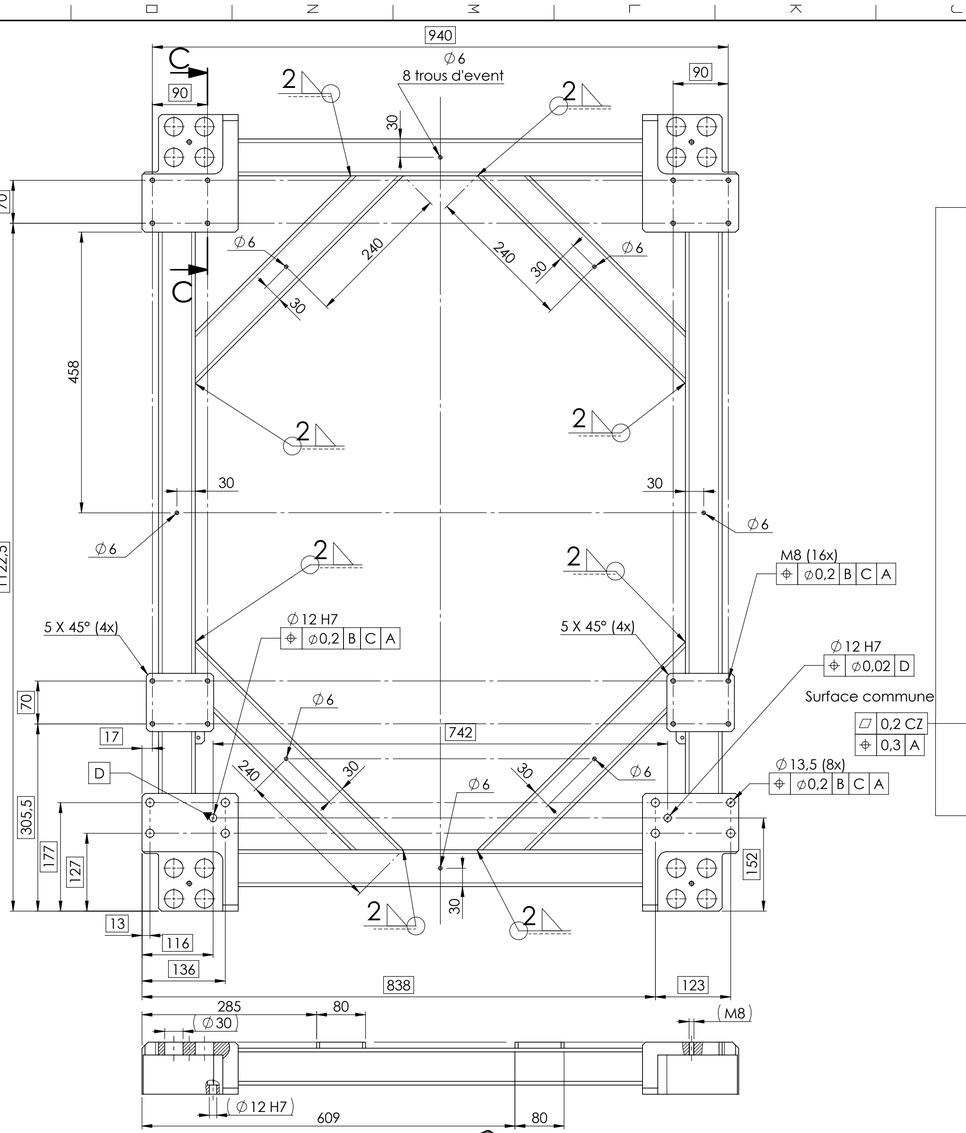

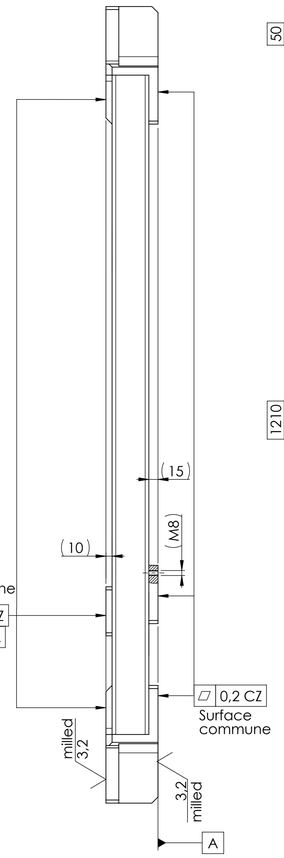

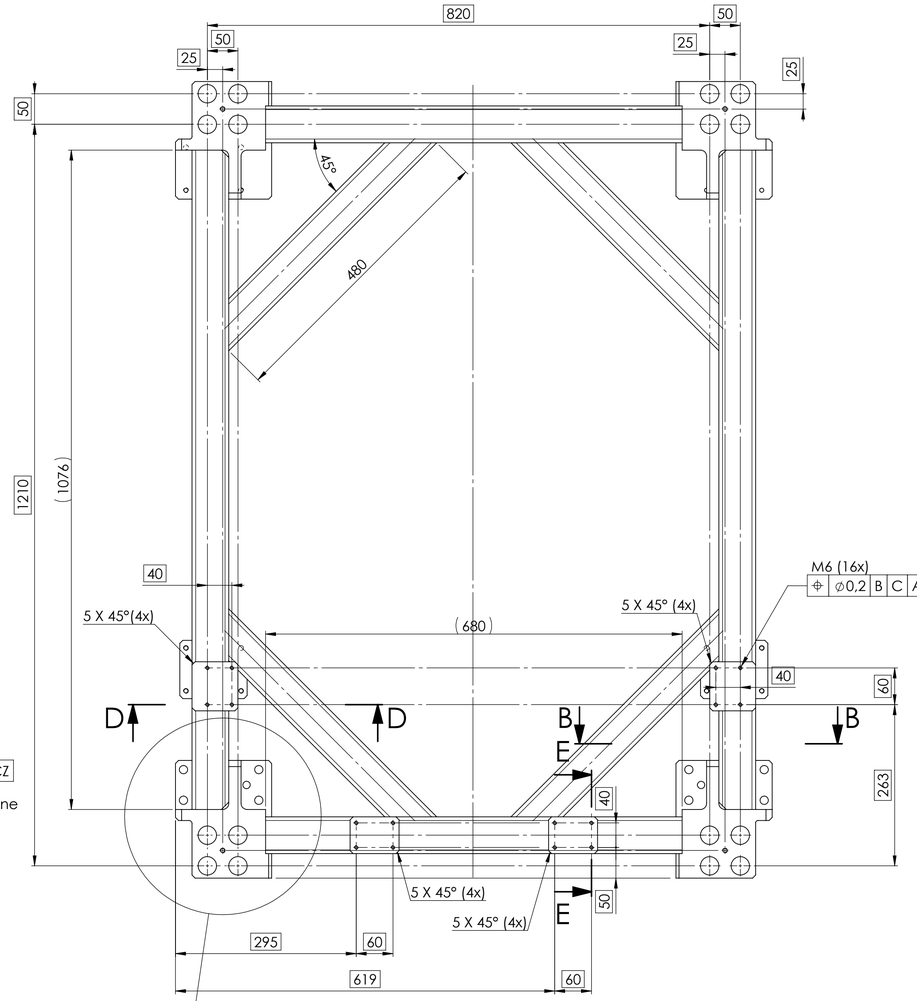

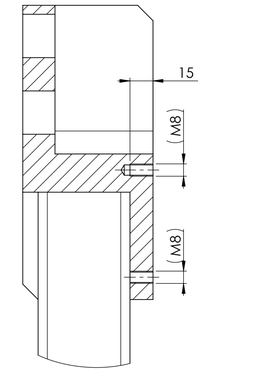

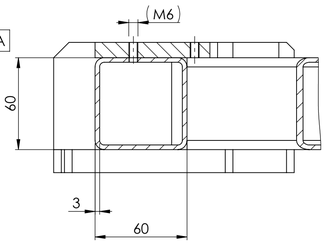

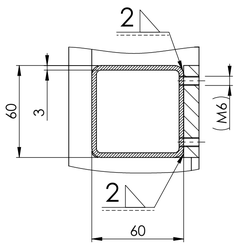

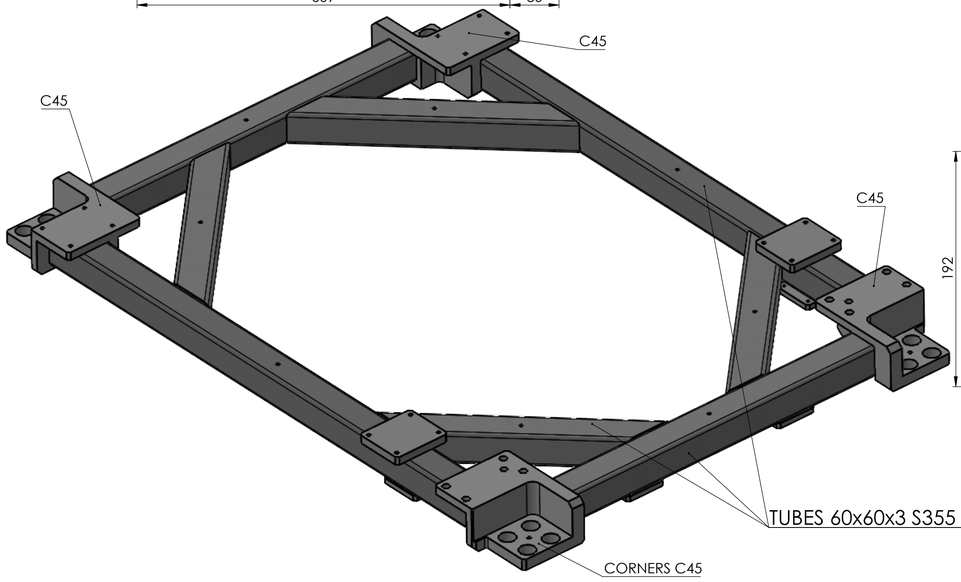

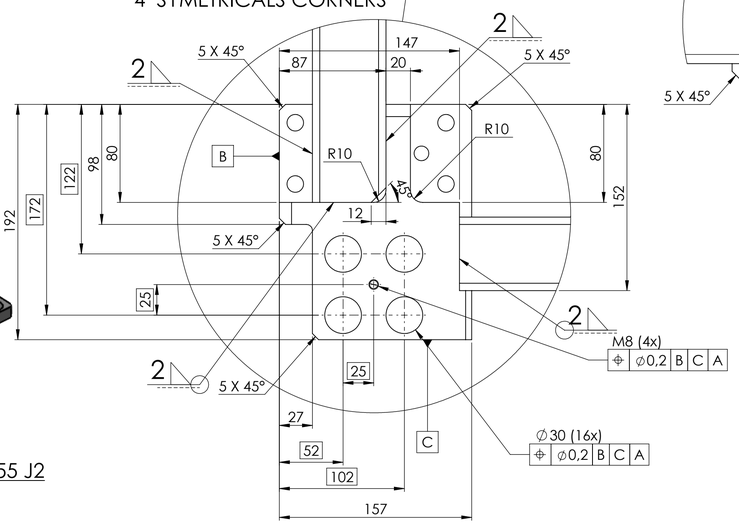

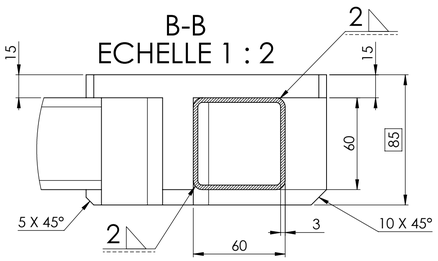

Note :
Recuit de stabilisation après mécano-soudage
REGENERATIVE HEAT TREATMENT
AFTER MECHANICAL WELDING

INDICE Issue	DATE	AUTEUR Author	VERIFIE PAR Checked by	MODIFICATIONS - observations	APPROUVE PAR approved by
03	20/03/2026	Y.Magnard	J-J.Correia	Materials and surface treatment changed	M.Chebbo
02	29/01/2026	Y.Magnard	J-J.Correia	Add holes diam6 for encapsuled air	M.Chebbo
01	13/11/2024	Y.Magnard	J-J.Correia	FIRST EDITION	M.Chebbo

MATIERE *material*: S355 J2 + C45 (corners)
TRAITEMENT DE SURFACE *surface treatment*: Cataphorèse 20 µm MAXI
General tolerances : ISO 2768 mk
Etats de surfaces (surface finish)
Ra 3,2 sauf indication
Filetages (Threads) : 6H
MASSE *weight*: 47,3 KG
QUANTITE *quantity*: —

IPAG Institut de Planétologie et d'Astrophysique de Grenoble
CS 40700
F-38058 GRENOBLE CEDEX 9
adresse géographique :
Bât OSUG A
414 rue de la piscine
domaine universitaire
38400 St MARTIN D'HERES
Tel +334 76 51 47 88

FORMAT *SIZE*: A1
ECHELLE *SCALE*: 1:5

TITRE- *Title*: LGS WFS
INTERFACE FRAME (IF) FRAME

DWG N°: E-MAO-PLA-01-01-01-03
IND-*Issue*: 03
FOLIO-*Sheet*: 1/1

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